2019

Serving North American Maple Producers for 130 Years!

























Welcome to our new Product Catalog!

Dear Sugar Makers:

Now more than ever I want to take a moment to thank the many people from various State and Provincial Maple Organizations, the North American Maple Syrup Council, the International Maple Syrup Institute and the many volunteers that support our great industry. With their dedication our industry remains strong and it enables us to work with regulators in both countries to make logical regulations for our industry. This effort to coordinate and work together is on full display with the "added sugar issue" that many of you have heard about in the new FDA nutritional label requirement. The work is not done but our industry team has worked diligently to get us headed in the right direction.

Increased regulation is coming for all of us. Getting involved in the process of creating this regulation is the only way we will have some say as an industry. I urge you to join your local maple organizations and help them work for you as a maple producer. These organizations are going to help keep you connected to these issues, plus give you opportunity to communicate with other producers with similar concerns to yours. It doesn't matter if you are a hobby producer or a professional, joining these organizations offers the necessary financial support and gives them more lobbying power the larger the group they represent. If you don't know who to contact, or how to get involved, talk to your local dealer and they can get you more information.

The maple industry is in a very healthy place overall. Yes, the 2016 and 2017 crops, along with the Canadian exchange rate have the US prices down. However, sales are still increasing worldwide, and it appears that after the 2018 season we will consume some of the surplus syrup from the previous crops. It is a great time to invest in improved R/O and evaporator technology to decrease your costs or improve your tubing and vacuum systems to increase your overall production. Spend time talking with our massive network of Distribution Partners, Distributors, Dealers and Agents that can help you improve your operations.

Good Luck in 2019!

Bradly Kell

Bradley Gillilan

Leader Evaporator's Distribution Partners

Sugar Bush Supplies Inc.

2611 Okemos Road, Mason, MI 48854 info@sugarbushsupplies.com www.sugarbushsupplies.com 517-349-5185

Bascom Maple Farms

56 Sugarhouse Road, Alstead, NH 03602 www.bascommaple.com 603-835-6361

Fuller's Sugarhouse

267 Main Street, Lancaster, NH 03584 info@fullerssugarhouse.com www.fullerssugarhouse.com 603-788-2719

Countryside Hardware

1712 Albany Street, DeRuyter, NY 13052 www.countrysidehardware.com 315-852-3326

Shaver-Hill Farm

310 Shaver Road, Harpersfield, NY 13786 shaverhillfarm@gmail.com www.shaverhillfarm.com 607-652-6792

Sample Lumber

1248 County Route 22, North Bangor, NY 12966 llamica@samplelumber.com www.samplelumber.com 518-483-7500

John Wiggers & Sons

P.O. Box 338, Clymer, NY 14724 www.wiggersnewholland.com jwiggersleader@hotmail.com 716-355-2511

Wendel's Maple & More

12466 Vaughn Street, East Concord, NY 14055 716-592-2299

Goodrich's Maple Farm

2427 US Route 2, Cabot, VT 05647 goodrichsmaple@yahoo.com www.goodrichmaplefarm.com 802-426-3418

Peter Purinton

190 Pond Road, Huntington, VT 05462 802-434-4385

Pittmans Maple Syrup

W8337 County Road XX, Arkansaw, WI 54721 www.pittmansmaplesyrup.com Greg Pittman 715-285-5396

Zoeller Maple Products

4470 Third Line Road, North Lancaster, Ontario K0C 1Z0 info@glengarrymaple.ca www.glengarrymaple.ca 613-347-1932

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Tubing Systems

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Evaporators

Testing Supplies

Filtering & Canning

Confections

Packing Supplies



Norman's Sugar House

Richard & Avis Norman 387 County Road, Woodstock, CT 06281 r.norman@snet.net 860-974-1235

Devon Lane Farm Supply

P.O. Box 1309 Belchertown, MA 01007 nates@devonlane.com 413-323-6336

Spring Break Maple & Honey

Kevin & Kristi Brannen
P.O. Box 190, Smyrna Mills, ME 04780
www.mainemapleandhoney.com 207-757-7373

Sunnyside Maple

Mike & Richard Moore 554 Meadow Pond Road, Gilmanton, NH 03237 sugarmaker@aol.com Sug.Hs. 603-783-9961 603-267-8217

Justus Asthalter Maple Syrup, Inc.

Sean Boyes 865 Aden Road, Parksville, NY 12768 family@justusmaple.com www.justusmaple.com 845-292-8569

Link Maple Farm

Jon & Remi Link 4045 Macfarland Road, Taberg, NY 13471 www.linkmaplefarm.com 315-336-3030

Melvin Roes

4682 Shack Road Lowville, NY 13367 melroes47@gmail.com 315-376-6160

Sage Family Maple, LLC

4449 Sage Road
Warsaw, NY 14569
sales@sagefamilymaple.com www.sagefamilymaple.com 585-786-5684

Sprague's Maple Farms

Randy Sprague 1048 Portville Obi Road, PO Box 488, Portville, NY 14770 716-933-6637

Schweigart's Sugar Shack

George Schweigart 804 County Route 103, Woodhull, NY 14898 Cell 302-236-8621

Dan and Don Weed

Schoolyard Sugarbush 5967 Appletree Point Road, Moravia, NY 13118 315-497-3480

Bissell Maple Supply

82 West Ashtabula Street Jefferson, OH 44047 440-560-0001

Erlsten Bros. Maple Products

Mark Erlsten

7630 County Road 46, Mt. Gilead, OH 43338 markerlsten@centurylink.net www.erlstenmaple.com 419-362-6275

Keim's Maple Supplies

11509 Holshoe Road Homerville, OH 44235

May Hill Maple, LLC

Karl Evans 10238 Dennison-Ast. Road, Orwell, OH 44076 330-583-2892

Richards Maple Products

545 Water Street Chardon, OH 44024 800-352-4052 440-286-4160

Weaver Maple Supplies

Eli A. & Linda Weaver 8183 Township Road 611 Fredericksburg, OH 44627

Brenneman's Maple

Iddo Brenneman 572 Oakdale Road, Salisbury, PA 15558 814-662-2010

Russell Maple Farms

1379 Orwell Hill Road Rome, PA 18837 russellmaplefarms@gmail.com www.russellmaplefarms.com 570-247-7360



Leader Evaporator's

Distributors continued

Damian Branon

1097 North Road Fairfield, VT 05455 802-827-6605

Butternut Mountain Farm

31 Main Street Johnson, VT 05656

bmfstore@butternutmountainfarm.com 802-635-2329

Corse Maple Farm

Roy Corse 773 Corse Road, Whitingham, VT 05361 corsemaplefarm@myfairpoint.net 802-368-2420

The Farm & Yard Store

3262 US Route 5, P.O. Box 297 Derby, VT 05829 802-766-2714

St. Albans Coop

138 Federal Street St. Albans, VT 05478 802-524-9366

Phillip Gudgeon

200 High Echo Lane Westby, WI 54667

phil@kickapoogold.com www.kickapoogold.com 866-290-8280 608-634-4155

Michael Orysen

Autumn Ridge Maple N5767 Sam's Lane, Prentice WI 54556 autumnridgemaple@gmail.com 715-829-0311

Lea Briggs

19 Brinner Road Steeves Mtn., NB E1G 0V9 506-381-2726

Kevin McCormick Sales & Service

789 Rodnev Road Springhill, NS B0M 1X0

KevinMcCormick@ns.sympatico.ca 902-597-2645

Klein's Maple Syrup Supplies

126 Concession 6E RR3 Mildmay, ON NOG 2J0

kleinmapleproducts@gmail.com 519-367-2334

Williams Maple Syrup

2193 Wood Road, RR #1 Wyebridge, ON L0K 2E0 www.williamsmaplesyrup.ca 705-526-8036

CORPORATE **HEADQUARTERS**

49 Jonergin Drive Swanton, VT 05488 Tel. (802) 868-5444 Fax (802) 868-5445

CORPORATE RETAIL OUTLET

2 Pine Street Rutland, VT 05701 Tel. (802) 775-5411 Fax (802) 775-6402

MIDWEST SALES & DISTRIBUTION CENTER

29097 State Highway 27 Holcombe, WI 54745 Tel. (715) 595-4300

TWO BIG LEADER







Leader Evaporator's

Dealers

M

Red Bucket Sugar Shack

584 Kinne Brook Road Worthington, MA 01098 413-238-7710

Bacon Farm Maple Products, LLC

Kevin & Shelly Bacon 415 Goodhue Road, Sidney, ME 04330 207-547-5053

Kinney Maple Supplies

39 Maple Lane
Knox, ME 04986
kinneymaplesupplies.com 207-568-3683

Kurt Sawyer

276 Long Pond Road Jackman, ME 04945 207-668-7705

Hide-Away Sugar Bush

Paul Williams P.O. Box 567, Mesick, MI 49668 hideawaysb@yahoo.com 231-885-2900

Michigan Maple Systems

Jordan Hunt
P.O. Box 552, Wolverine, MI 49799
231-818-0718

Brent Cox

409A Cemetery Road. Haverhill, NH 03675 backcountrymaple@yahoo.com 802-309-0647

Pearl & Sons Farm

409 Loudon Ridge Road Loudon, NH 03307 603-435-6587

The Maple Shop

Jonathan Rybkiewicz 105 Main Street, Chester, NJ 07930 802-370-5541

Kyle Deno

1490 State Route 11 Brushton, NY 12916 518-572-6240

Hess Farm Supply

Jay Hess 3233 Davis Hill Road, Andover, NY 14806 607-478-8882

MKS Enterprises Inc.

60 Porter Lynch Road Norwood, NY 13668 mks@maplemadness.com 315-353-2808

Allen Tupper

53 Allen Road Canton, NY 13617 315-854-4972

Hamilton Wood

William Wood 1400 County Road 23, Chateaugay, NY 12920 518-497-6956

IO

Fitch Pharm Farm

Doug Fitch 1591 Township Road 1353, Ashland, OH 44805 www.fitchpharmfarm.net 800-956-2753



Dan Herrick

Herrick Hill Farms 26186 Highway 6 & 19, Cambridge Springs, PA 16403 814-323-0551

Gagne Maple

4422 St. Armand Road Swanton, VT 05488 802-868-6730 802-370-4945

Lyman Gilman

P.O. Box 506 Albany, VT 05820 802-755-6268

Kevin Hall

150 Battles Brook Road Braintree, VT 05060 802-728-9850

J & L Hardware

4 Field Road Fairfax, VT 05454 802-849-6402

Lyndonville Hardware

P.O. Box 22, Route 5 Broad Street Lyndonville, VT 05851 802-626-5461

Modern Maple Equipment

Steve Wiskoski/Chris Flynn 341 Pine Hill Road, W. Rutland, VT 05777 802-438-5359

Evan Perron

2580 Perron Hill Glover, VT 05839

perronmaple@myfairpoint.net 802-525-3252

Rheaume Kitchen & Flooring

2051 West Salisbury Road Salisbury, VT 05769 802-352-9333 802-989-0915

Ken Saunders

Twin Brook Maple Farm P.O. Box 164, West Rupert, VT 05776 802-394-2415

Welch's True Value

P.O. Box 9 So. Royalton, VT 05068-0009 802-763-8140

David Richter

2717 170th Street Luck, WI 54853 drichter@lakeland.ws 715-554-2824

Darryl & Nick Schulist

10606 Wigwam Road Rosholt, WI 54473 schulistelectric@gmail.com 715-570-5467

Thompson's Maple Supplies

Doug Thompson
RR 1, Hilton Beach, ON P0R 1G0
info@canadamaplesyrup.com 705-246-2970

Todd Vader

1292 County Road 18 RR #1, Cherry Valley, ON K0K 1P0 vadermaple@gmail.com 613-476-7537

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49 Jonergin Drive Swanton, VT 05488 Tel. (802) 868-5444 Fax (802) 868-5445

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29097 State Highway 27 Holcombe, WI 54745 Tel. (715) 595-4300



Patented and Proven Tapping Technology!

U.S. PATENT NO. 8539712 CANADA PATENT NO. 2659789

The **Leader Check Valve** was invented by Dr. Timothy Perkins, Director of the University of Vermont's Proctor Maple Research Center. Codesigned and co-tested with Leader Evaporator and the staff of the Proctor Maple Research Center, this spout system extends the maple sugaring season and substantially increases maple sap production.

Research studies have shown that the Leader Check Valve is effective for use in vacuum and gravity tubing systems. When used in vacuum systems, increases in sap yield may be as high as 75%. When used in gravity tubing systems, increases in sap yield can be as high as 47%.

Research Centers have shown that CLEAR POLYCARBONATE SPOUTS and CHECK VALVE ADAPTERS are the best tapping media's for maximum sap yields.

By introducing a check valve system at the tap hole, we can effectively eliminate the back flow of sap from the tubing system, and as a result, increase the sap production in two ways:

- 1. Sap that leaves the hole during short sap runs cannot be pulled back by the tree as it freezes.
- 2. We now know that bacteria closes the tap hole and this system does not allow contaminated sap from the tubing system to be pulled back into the trees during the natural freezing and thawing cycles, each time a mechanical releaser trips, leaks occur, or vacuum pumps are shut off.

Leader Evaporator's Check Valve Adapter

Benefits of using the Leader Check Valve Adapter:

- · Tap earlier to catch pre-season runs
- Can be used in vacuum and gravity systems
- Protect tap holes from bacterial contamination
- Increase sap yields per tap



4111	Clear Check Valve Adapter	.42 ea.
4711	Black Check Valve Adapter	.42 ea.
4715	Stub Spout - 5/16"	.32 ea.
4115	Stub Spout - 3/16"	.32 ea.

Leader Evaporator's CLEAR Check Valve Spout

Benefits of using the Leader CLEAR Check Valve Spout:

The Leader Clear Check Valve Spout is the most revolutionary technology to come to maple tapping in years. It combines the tried and tested Check Valve Adapter and the consumer popular Clear Spouts. This combination gives you every advantage possi-

ble to increase your sap production at the tap.



etter in the tree than any other spout we have tested!



4712	Clear Check Valve Spout - 5/16"	.45 ea.
4112	Clear Check Valve Spout - 3/16"	.45 ea.

5

Leader 5/16" Tubing



Leader Max Flow Grip

More flexible than our 30P tubing makes it better for installations that are put up and taken down each year. The locked-on grip this tubing provides will help eliminate fitting pulling apart from tension and stress over years of use. That means when a tree limb or snow knocks the tubing down it will spring back close to its original installation.

4701 5/16" x 500' 54.00/roll



Leader Max Flow Flex

Designed as drop-line tubing, this is our most flexible offering. This tubing has been tested and has shown a remarkable bond to tubing fittings that is nearly impossible to break by spinning or tension. The supple walls of this tubing allow it to sink behind each barb for the ultimate holding power which will eliminate costly leaks. The flexibility makes it great for drop line especially on colder days, yet it is strong enough and durable enough to be used as a lateral line tubing if desired.

4700 5/16" x 500' 76.00/roll



Leader 30P

30P - 5/16" LATERAL LINE PLASTIC TUBING is made from virgin polyethylene and meets the highest standards for quality maple tubing. Its inside diameter has been maximized, and Leader 30P has the smoothest interior wall in the maple industry, making it ideal for new high-output tubing systems looking for maximum flow and optimal sap quality. The ultra-violet characteristic of this plastic tubing allows sunlight to pass through as the plastic walls are very clear, which limits the heating of the sap within the tubing system.

 4730PB
 5/16" x 500' Blue
 50.00/roll

 4730GB
 5/16" x 500' Green
 60.00/roll

 4730PGB
 5/16" x 500' Gray
 60.00/roll



Leader Max Flow 50

New tubing blend with superior seal strength for the greatest hold on fittings. Enhanced flexibility and retraction memory maintains diameter and durability in the harsh winter conditions. This can be used as lateral line or drop line applications. Improved clarity as deep blue color increases woods and sap visibility. Available in 5/16" and 3/16" (see page 8) diameter sizes.

4750 5/16" x 500' Blue 65.00/roll



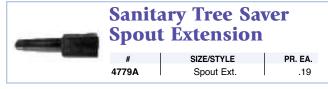
The Leader Line of Tubing Fittings

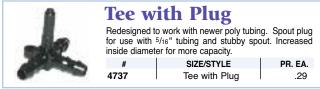
For the BEST Results you have to use the BEST Fittings!





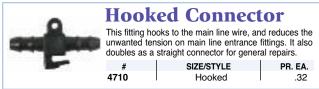
4	Tree	Saver Spout	
	#	SIZE/STYLE	PR. EA.
1	4779	Hole size ⁵ /16"	.42











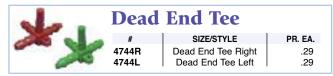
Quick Disconnect 5/16" Connector					
and when	SIZE/STYLE	PR. EA.			
4746B	5/16" Connector	1.05			
and the same					

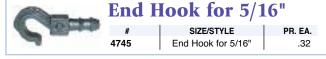
444	5/16 "	Y Fitting	
	#	SIZE/STYLE	PR. EA.
-	4734Y	5/16" Y Fitting	.73









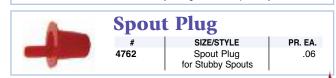


Slide Fitting for 5/16"		
#	SIZE/STYLE	PR. EA.
4743	Slide Fitting for 5/16"	.54









Leader 3/16" Tubing

Made in the USA!

Our unique formula improves stability as a lateral line while still retaining memory for a strong hold on fittings. Ideally designed for the longer runs of tubing as it maintains its diameter while being stretched tight.



Leader Max Flow 50 3/16" Tubing

New tubing blend with superior seal strength for the greatest hold on fittings. Enhanced flexibility and retraction memory maintains diameter and durability in the harsh winter conditions. This can be used as lateral line or drop line applications. Improved clarity as deep blue color increases woods and sap visibility.



3/16" Tubing Accessories

	Clear For 3/16" tubi	Spout ng.		
- 19	#	SIZE/STYLE		PR. EA.
- 9	4113	Clear 3/16" Spo	out	.19
	Clear For 3/16" tubi	Check Va	lve S	pout
- 19	#	SIZE/STYLE		PR. EA.
	4112	Clear 3/16" Check Valve	Spout	.45
No.	Spout	t		

Spoul For 3/16" tubi		
 #	SIZE/STYLE	PR. EA.
4105	Spout	.38



业	End Hook For 3/16" tubing.				
	#	SIZE/STYLE	PR. EA.		
	4102	End Hook	.50		

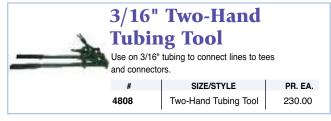
	Hook 3/16" to 3/16"	Connector tubing.	•	
	#	SIZE/STYLE	PR. EA.	
•	4100	Hook Connector 3/16" x 3/16"	.22	
Haal- Commandan				

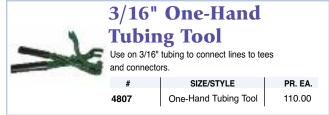
TO 0 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Hook	Connector	•
Charles of the latest	Hooked Conr	nector for 3/16" x 5/16" tubing	g.
-	#	SIZE/STYLE	PR. EA.
0.000	4101	Hook Connector	.22
		3/16" x 5/16"	













Leader 30P Mainline

- Smooth inner walls for less bacteria buildup
- Light color to see sap movement
- Light color to keep sap cooler
- LDPE for less thermal expansion

4743u-	ne is good for up to 50 taps. 100'	30.00 110.00
3/4" Mainlir 4744u- 4744u1- 4744u2- 4744u3-	ne is good for up to 250 taps. 100'	35.00 98.00 162.00 324.00
1" Mainline 4745u- 4745u1- 4745u2- 4745u4-	is good for up to 500 taps. 100'	50.00 95.00 230.00 460.00
4746u-	line is good for up to 1,000 taps. 100' *	85.00 320.00
4747u-	line is good for up to 2,000 taps. 100' *	120.00 400.00

Leader HD Mainline

High Density

High density formula reduces weight and maintains rigidity. HD tubing is manufactured with high quality materials and provides an economical installation solution. Deep blue color increases woods and sap visibility for faster identification of leaks. Available in 3/4" and 1" diameter sizes.

Stainless steel fittings recommended.

4744HD2	3/4" x 500' *	96.00/roll
4744HD3	3/4" x 1,000' *	192.00/roll
4745HD2	1" x 500' *	160.00/roll
4745HD4	1" x 1,000' *	320.00/roll

*Oversized, freight truck only.

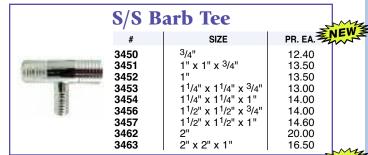
304 Stainless Steel Mainline Fittings

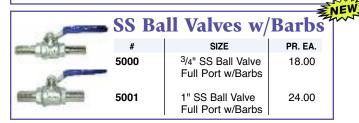
	S/S Barb Coupling # SIZE PR. EA.			
- CONTRACTOR AND ADDRESS OF	#	SIZE	PR. EA.	
CONTRACTOR OF PERSONS	3415	3/4"	4.05	
densealingspenso	3416 3417	11/4"	4.75 5.10	
	3418	1 ¹ /2"	5.55	
	3464	2"	8.00	

	S/S Barb Adapter x MPT≨		
-	#	SIZE	PR. EA.
HARLES CO.	3419	3/4"	9.20
	3420	1"	11.90
	3421	1 ¹ /4"	16.75
	3422	11/2"	18.40

S/S Barb Y		₹į	VEW	
THE STREET	#	SIZE	PR. EA.	
	3423	3/4"	14.00	
100	3424	1"	15.00	
100	3425	1 ¹ /4"	17.25	
	3426	1 ¹ /2"	20.50	

S/S Barb Reducing Y **₹NEW**\$ SIZE PR. EA. 1" x 1" x ³/4" 3428 15.00 1¹/4" x 1¹/4" x ³/4" 3429 17.25 1¹/₄" x 1¹/₄" x 1" 3430 17.25 1¹/2" x 1¹/2" x ³/4" 1¹/2" x 1¹/2" x 1" 3431 20.50 3432 20.50





Black Plastic Tubing



Ideally used for vacuum lines and pump lines where heat drawn from sunlight will have a very minimal impact on sap quality. All pipe is rated as 100 psi.

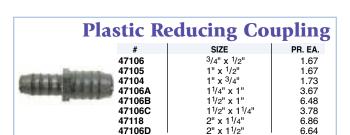
2" Black Plastic Tubing.



Leader & Lamb Fittings

For the BEST Results you have to use the BEST Fittings!

Plastic Coupling PR. EA. 47103 47102 1/2" .86 3/4" .97 .99 1" 47101 11/4" 47103A 1.48 47103B 11/2" 3.57



	Adapt	Plastic pipe to iron	pipe thread.
mark)	#	SIZE	PR. EA.
See manufactured in	47107	1/2"	.76
	47108	3/4"	.97
	47109	1"	1.07
and the	47109A	1 ¹ /4"	1.57
	47109B	11/2"	1.67
	47107B	2"	3.35

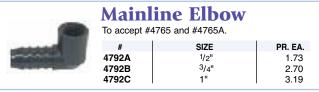
	Plasti	c Tee	
	#	SIZE	PR. EA.
desired house	47112	1/2"	2.16
	47111	3/4"	2.16
200	47110	1"	2.38
	47112A	1 ¹ /4"	3.73
73.	47112B	1 ¹ /2"	3.89
	47111A	2"	7.83

	Plastic Reducing Tee		
	#	SIZE	PR. EA.
-	47115	3/4" x 3/4" x 1/2"	2.11
CFF Comment of the	47115A	³ /4" x ³ /4" x 1"	5.67
CARRIED TO STATE OF THE PARTY O	47114	1" x 1" x ¹ /2"	2.32
100	47113	1" x 1" x ³ /4"	2.32
1000	47112C	1 ¹ /4" x 1 ¹ /4" x ³ /4"	3.62
186	47114A	1 ¹ /4" x 1 ¹ /4" x 1"	3.46
-	47114C	1 ¹ /2" x 1 ¹ /2" x ³ /4"	6.32
	47113A	1 ¹ /2" x 1 ¹ /2" x 1"	5.51
	47128	1 ¹ /2" x 1 ¹ /2" x 1 ¹ /4"	13.55
	47116	2" x 2" x 1 ¹ /4"	13.50
	47127	2" x 2" x 1 ¹ / ₂ "	8.64

	Mainl	ine Plugs	
	#	SIZE	PR. EA.
MARKE	4740 4741 4742 4742A 4742B 4742C	1/2" 3/4" 1" 11/4" 11/2" 2"	1.46 1.78 1.94 2.65 2.97 5.40

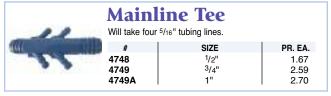






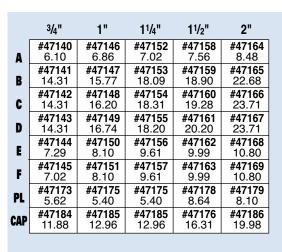






	Y Fitt	ing	
ALL PARTY OF THE P	#	SIZE	PR. EA.
1	4748Y	1/2"	1.67
-	4749Y	3/4"	2.65
	4749AY	1"	2.70





 1/2"x3/4"
 1"x11/4"
 11/2"
 2"

 GASKETS
 #47180
 #47181
 #47182
 #47183

 1.73
 1.94
 1.94
 2.54

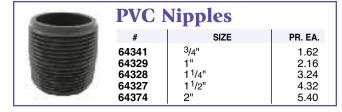


Quick Coupler Gaskets

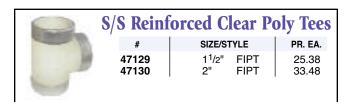


PVC Threaded Plugs			
#	SIZE	PR. EA.	
4795A	3/4"	2.86	
4795B	1"	3.40	
4795C	1 ¹ /4"	4.48	
4796D	1 ¹ /2"	6.64	
4795D	2"	6.26	

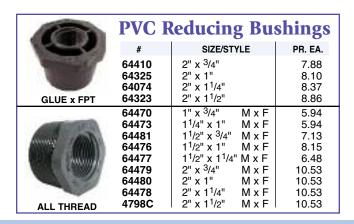


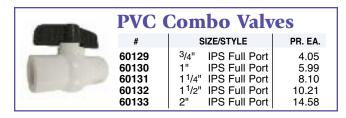


PVC Combo Tees			
-	#	SIZE/STYLE	PR. EA.
	64339 64335 64334 64333 64358	3/4" INS x MPT 1" INS x MPT 1 ¹ /4" INS x MPT 1 ¹ /2" INS x MPT 2" INS x MPT	3.56 4.64 5.40 6.05 9.94



	PVC	Combo Elbo	ows
- CONTRACTOR OF THE PARTY OF TH	#	SIZE/STYLE	PR. EA.
	64408 64338 64337 64336 70258	3/4" INS x MPT 1" INS x MPT 1 ¹ /4" INS x MPT 1 ¹ /2" INS x MPT 2" INS x MPT	2.70 3.89 5.29 6.32 8.91





	Thre	ad Tape	
200	#	SIZE	PR. EA.
	66106	1/2" x 520' (roll)	1.78
			•

Complete line of

Tubing Tools & Accessories

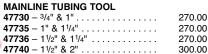


47998 - A SIGHT LEVEL takes the guesswork out of laying tubing and helps you keep a constant

4% minimum pitch in your tubing.



47705 - 5/16" DELUXE DOUBLE TUBING TOOL Parallel movement, built-in cutter with guard, spring-loaded tubing spreader, and auto-locking





MAINLINE PUNCHES

Adjustable vice grips for any size main line and interchangeable bits. Drill-style bits make a cleaner hole

47715	5/16"	145.00
47716	15/32"	145.00

47720 - BIT FOR MAINLINE PUNCH

Designed to drill holes for fittings requiring a



4731 - All Stainless Steel TUBING SPOOLER For installing 5/16" lateral lines



4736 - TUBING & WIRE REEL -567.00 4736E - EXTENSION RING -

95.00



FLAGGING TAPE

Use Flagging Tape to map your sugarbush prior to wire and main line installation. This will help keep the mainlines evenly spaced for a more effective installation

47600	Orange	3.83 ea.
47601	Blue	3.83 ea.
47602	Yellow	3.83 ea.
47603	Red	3.83 ea.
47604	Pink	3.83 ea.
47605	Lime Green	3.83 ea.



47599 - COAXSHER™ FLAGGING DISPENSER

Dispenser is big enough to hold two full rolls of flagging, but holds one roll without any problems. Quickly attaches to belt or shoulder strap for hands-free use. Two large grommets for easy pull



63001 - POWERGRAB GLOVES



Tying Supplies

28.00



4768-4770C

WIRE TIES to hold mainline tubing to	aerial
wires, galvanized, 1000/coil.	
4768 - 1/a" nine size 4" long 17 ga	14.00

4769 - 3/4" pipe size 5" long, 17 ga.	15.00
4770 - 1" pipe size 6" long, 17 ga	16.75
4770A - 11/4" to 11/2" pipe size 8" long, 17 ga.	21.50
4770C - 10" long, 17 ga	26.50
4770D - 12" long, 17 ga	27.00
4770E - 13" long, 17 ga	21.00



4763 - 8" long, **16 ga.**

3.25 4782 - AUTO. WIRE TYING TOOL for 16 & 17 gauge wire ties.

With improved grip. 27.00 4794 - HIGH-TENSILE WIRE CUTTER

4776 - #9 GALVANIZED STEEL WIRE for

suspending mainlines. 50 lbs., over 850 ft. per roll. Per roll......

4725 - 121/2 GAUGE, high carbon galvanized steel wire. Will stand up to 1,500 lbs. before stretching. Approximately 52 lbs. in 2,000 ft. roll.

4777 - SIDE TIE WIRE with spooler. 600' per spool.

4722 - LAG BOLT WITH INSULATOR - Mount directly in end tree for a quick wire installation.

4772 - SIDE TIE TOOL -





BAND CLAMPS - Wide Style	
60037 ¹ /2" - #10	1.39 ea.
60040 3/4" - #12	1.39 ea.
60043 1" - #16	1.39 ea.
60046 11/4" & 11/2" - #24	1.43 ea.
60049 2" - #36	1.43 ea.
4751 – ⁵ /16" QUICK CLAMPS. Heavy dt (Use these on long spans or where need Each	
4753 – 3/4" QUICK CLAMPS. Use 2 when extra holding is desired. Each	.22
4754 – 1" QUICK CLAMPS. Use 2 when extra holding is desired. Each.	.38



4727 - 121/2 OR 9 GAUGE WIRE

TENSIONING DEVICE. Tension should be let off after season. Vertical slats should be installed around trees that the wire fastens to. When the slats deteriorate, replace them in a different location on the tree. Better yet, move them every couple years.



4730 - S/S TENSIONING DEVICE. The wire tensioning device has a stainless steel body and a galvanized cog. Square end allows tensioning with socket wrench. Good for use with 11/4" and larger mainline.

Each 4.50



4728 - WIRE TENSIONING HANDLE

for part #27. It can also be used to release tension on the wire after the season.



GRIPPLE for 9 & 12.5 gauge wire - Simply insert wire through holes and the spring clamps will do the rest. The perfect tool for mainline installations in a wet and dry system. (No tools required for installation.)

4723 9 Gauge	3.00
4724 12.5 Gauge	1.90



4718 - TWISTER - Used to finish off loose wire ends - 100/pkg.....

4729 - SPINNING WIRE SPOOLER

This spinning spooler has an adjustable brake to control over-spin when you stop pulling the wire.

Each



CABLE GRIP TUBING PULLER

4803 ³ /4"	17.00
4804 1"	21.50
4805 1 ¹ / ₄ "	32.50
4809 11/2"	43.00
4806 2"	54.00

Tool Belts/Access.





3125	DUAL POCKET TOOL BELT.	40.00
3126	HANDY BAG, Tool Belt Add On	16.20
3127	ACCESSORY BAG, Tool Belt Add On	16.20
3128	MINI BAG, Tool Belt Add On	13.00
3129	SUSPENDER FOR TOOL BELT, Black	16.20

Vacuum Releasers

Call your local
Distributor, Dealer
or Leader Sales Staff
for pricing on
these items.



Vertical Double Mechanical Releaser

#	DESCRIPTION	TAPS
64186	8" X 16" Tank	1,000



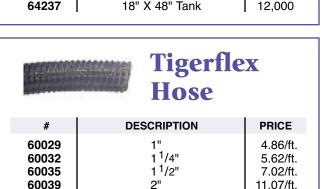


Vertical Double Mechanical Releaser

#	DESCRIPTION	TAPS
64236	12" X 18" Tank	2,500











Electric / Belly Releasers



Horizontal Belly Releasers with Sump Pump

For use with high vacuum systems. Designed for use at 28" Hg.

#	DESCRIPTION	TAPS
66314H	1 h.p.	5,000
66314	2 h.p.	10,000



Horizontal Belly Releasers with **Dual Sump Pumps**

For use with high vacuum systems. Designed for use at 28" Hg. Enhanced performance during morning break loose.

#	DESCRIPTION	TAPS
66314D	2-2 h.p.	15,000
Enhanced early break loose performance.		



Vertical Belly Releaserswith **Sump Pump**

For use with high vacuum systems. Designed for use at 28" Hg.

#	DESCRIPTION	TAPS
64030	¹ /2 h.p.	2,500



Vertical Belly Releasers with Sump Pump

For use with high vacuum systems. Designed for use at 28" Hg.

#	DESCRIPTION	TAPS
64008	1 h.p.	5,000
64097	2 h.p.	10,000



Electric Vertical Releaser

Two Sizes.
Water Pump not included.

#	DESCRIPTION	TAPS
64239	10" x 24" Tank	
	Requires 1/2 h.p. pump	2,500



Stainless Steel Sap Pump

For use with an electric releaser or as a transfer pump. Not recommended for vacuum levels above 23" Hg.

#	DESCRIPTION	PRICE
64081	¹ / ₂ h.p. Gould S/S ST1	1,100.00
64098	1 h.p. Gould S/S ST1	1,125.00
64101	11/2 h.p. Gould S/S ST1	1,200.00



Plastic Sap Pump

For use with an electric releaser or as a transfer pump. Not recommended for vacuum levels above 23" Hg.

#	DESCRIPTION	PRICE
64096	1 h.p. Thermal Plastic Pump	850.00
64185	1 ¹ / ₂ h.p. Thermal Plastic Pump	950.00

Vacuum Booster

Vertical & Horizontal available.

Used to aid the transfer of vacuum over a long distance in your sugarbush. Also made to increase vacuum performance in the system.

			Wet	Dry	Side
64116	Vac. Booster - Horizontal 10x30"	365.00			No Holes
64228	Vac. Booster - Horizontal 6x12"	220.00	11/4	11/2	4-1"
64296	Vac. Booster - Horizontal 6x24"	240.00	11/2	11/2	3-11/4 & 3-1
64114	Vac. Booster - Vertical w/Frame 10x24"	460.00			No Holes
64202	Fytra Halas drillad 9 tannad in				

64382 Extra Holes drilled & tapped in

Vac. Releasers or Vac. Boosters... ea.



Lifting Sap with Vacuum



Reverse Slope Mechanical Releaser

This Releaser is ideal for moving sap in areas below grade. Can accommodate up to 1,000 taps. The following conditions must be met for optimization:

- · Vertical pump line must be a minimum of 10', not to exceed 15'.
- · Lift no more than 15' to manifold
- · 20" Hg minimum
- 10 CFM minimum

Recommend heated enclosure to limit freezing. Self draining at zero vacuum.

Reverse Slope Mechanical Releaser



Sap Lifting System

Raise sap 20' or more with multiple systems installed.

No storage tanks or vacuum releasers required.

Sap Lifting Tank - 300 taps. 725.00 Sap Lifting System - 600 taps Includes: 1 Sap Lifting Tank

1 Transfer Tank 985.00

Sap Lifting System - 1,000 taps Includes: 2 Sap Lifting Tanks 1 Transfer Tank

#64163 1,780.00



Air **Injector** for Sap Ladder

Made to enhance the function of a homemade sap ladder using stars or multi-main lines for high volumes of taps or lifts over 14 feet.

#64600 450.00 #64601 Replacement Filter. . . . 19.00



Vacuum Releaser Parts





Strong	64852
1	64854
	64859
War	64855
-1	64856
	64858
	64860































		-
O-Rin	g Kits	
#	SIZE/STYLE	PR.

#	SIZE/STYLE	PR. EA.
64850 64852 64854	for 10x24 Vert. Elec. for 10x36 Vert. Elec. for Single Vertical	9.00 9.00 10.00
64859 64855	for 8" Double Vertical for Double Vertical Old Style - 10"	16.50 15.00
64856 64858	for Double Vertical New Style - 12" for Single Horiz. Mech. for Dbl. Horiz. Mech.	16.00 25.00
64860	i for Ddi. Horiz. Mecn.	25.00

Swivel Adaptors

#	SIZE	PR. EA.
64308	1 ¹ /2"	24.00
64432	2"	40.00

Ball Stands

#	SIZE/STYLE	PR. EA.
64218 64219	Ball Stand Blue Ball	38.88 16.20

Cylinders

#	SIZE/STYLE	PR. EA.
64203	For Single Vert. For Double Vert. For Single & Dbl. Horiz. S Spring	297.00 318.60 369.36 12.42

Extension Kit

#	SIZE/STYLE	PR. EA.
64234	For Double Vert.	147.96

Flappers

#	SIZE/STYLE	PR. EA.
64309	3"	71.55
64256	2"	49.95
64317	Strap Hinge	42.66

Floats

#	SIZE/STYLE	PR. EA.
64233	Big Blue	86.40
64269	Small Blue	61.56

Nvlon Plates

#	SIZE/STYLE	PR. EA.
64174 64167	For Double Vert. For Single Horiz.	49.95 49.95

Silicone Lubricant

#	SIZE/STYLE	PR. EA.
64436	Food grade, for Releasers	2.16

Rubber Couplers

#	SIZE	PR. EA.
64420	11/2"	5.40
64422 64424	2" 2" x 1 ¹ /2"	5.94 6.70

Universal Releaser Support

Sits on top of all Leader S/S tanks. Allows Releaser to be recessed in tank to reduce splashing.

#	SIZE	PR. EA.
570000	Univ. Releaser Support	425.00

Vacuum Pump Parts & Access.

Vacuum Starters					
#		DESCRIPT	ION	PR. EA.	
64357 64342 64346 64344 64345 64365 64354	1.5 HP 3 HP 5 HP 7.5 HP 10 HP 15 HP Vacuum	115V 230V 230V 230V 230V 230V Femp Startin	w/8' wire w/8' wire w/8' wire w/8' wire w/8' wire no wire g Switch	432.00 583.20 583.20 675.00 896.40 1,684.80 320.00	

Moisture Traps & Flapper

#		DESCRIPTION	PR. EA.
64192	10x24	w/1 ¹ /2" inlet - Manual	520.00
64182	10x24	w/2" inlet - Electric	640.00
64191	15x30	w/2" inlet - Manual	594.00
64181	Moisture	Trap Flapper	24.00

Brass Check Valves

#		DESCRIPTION	PR. EA.
74542	1"	200 PSI	15.00
74545	1 ¹ /2"	200 PSI	57.00
74543	2"	200 PSI	40.00

Oil

#	DESCRIPTION	PR. EA.
64299	Vacuum Pump Oil Flood 5 Gal.	94.00
64306	Vacuum Pump Oil Flood 1 Gal.	37.00
64289	Vac. Pump Oil Flood/Cooler 5 Gal.	120.00
65143	Oil Filter for Flood Pumps Small	13.50
65150	Oil Filter for Flood Pumps Big	22.75
64017	Oil Filter for Liq. Ring Pumps 2 & 3 HP	320.00
64012	Oil Filter for Liq. Ring Pumps 10 & 15 HP	189.00

Vacuum Control/Gauge

#	DESCRIPTION	PR. EA.
64194	Vacuum Control	140.00
64195	Vacuum Gauge	26.00

S/S Reinforced PVC Elbows

-	#	SIZE/STYLE	PR. EA.
A	70251	¹ /2" 90°, FIPT	9.45
	70252	³ /4" 90°, FIPT	9.45
	70253	1" 90°, FIPT	9.99
	70254	1 ¹ /4" 90°, FIPT	31.05
	70256	1 ¹ /2" 90°, FIPT	31.05
	70257	2" 90°, FIPT	32.18

S/S Reinforced Clear Poly Tees

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Œ	10	Cal.	TO.	
1	10	9.70	37/	ŀ

#	SIZE/S1	ΓYLE	PR. EA.
47129	1 ¹ /2"	FIPT	25.38
47130	2"	FIPT	33.48

PVC Reducing Bushings

Male Thread x Female Thread



#	SIZE/STYLE	PR. EA.
64470	1" x ³ /4" MPTXFP	5.94
64473	1 ¹ /4" x 1" MXF	5.94
64481	1 ¹ /2" x ³ /4" MPTXFPT	7.13
64476	1 ¹ /2" x 1" MXF	8.15
64477	1 ¹ /2" x 1 ¹ /4" MXF	6.48
64479	2" x ³ /4" MPTXFPT	10.53
64480	2" x 1" MPTXFPT	10.53
64478	2" x 1 ¹ /4" MXF	10.53
4798C	2" x 1 ¹ /2" MPTXFPT	10.53

Flood System with Oil Cooling Kit

New Optional Feature

A new kit that can be ordered for the flood system is an oil cooler that allows the full size flood systems to keep oil temperatures lower, and have substantially more oil flow. This will allow the flood system to operate continuously at 27+ inches Hg without over heating.

This system is highly recommended for producers looking to maximize production capabilities, but may not be able to maintain the woods hourly or even daily. Order a new flood pump with the oil cooler kit, and the unit will come completely set up ready to supply power, fill with oil, and start running.

Flood System Vacuum Pump with Cooler

SKU NO.	FLOOD & COOLER DESCRIPTION	TAPS
64370K	3/4 HP ElecComp.	1,000
64375K	5.5 HP GasComp.	1,000
64207K	1.5 HP ElecComp.	1,500
64210K	3 HP ElecComp.	3,000
64211K	5 HP ElecComp.	5,000
64214K	7.5 HP ElecComp.	8,000
64215K	10 HP ElecComp.	10,000
64250K	9 HP Gas ES-Comp.	3,000
64147K	20 HP Diesel-Comp.	10,000
64126	Elec. Oil Cooler kit	
64127	Gas Oil Cooler kit	



Flood System Vacuum Pump with Cooler and Variable Frequency Drive

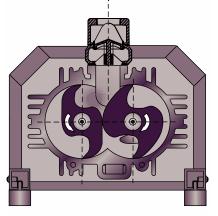
SKU NO.	FLOOD & COOLER DESCRIPTION	TAPS
64107K	5 HP Comp. w/VFD	5,000
64000K	7.5 HP Comp. w/VFD	8,000
64010K	10 HP Comp. w/VFD	10,000

Variable Speed Systems or "Variable Frequency Drive (VFD)"

VFD's are a very effective way of detecting vacuum leaks within a tubing system. With the use of a VFD, producers can oversize a vacuum pump to ensure high vacuum at all times, even when leaks are present. The hertz meter on the VFD will determine the severity of the leaks in the woods. These systems will cut power consumption substantially and qualify for energy efficiency grants. All systems feature 3-phase motors, and a built in converter from 3-phase to single phase power within the VFD unit. Pricing for these systems is available upon request and can be added to most electric vacuum pumps, however it may not be economical to add to pumps under 5 HP.

Flood System Rotary Vane Vacuum Pumps

Busch Mink Rotary Claw Vacuum Pump



DRY RUNNING NON-CONTACTING

- · High level of efficiency
- · Oil-less compression
- Air cooled
- Minimal maintenance
- · Available in single and three phase power
- · Available with Variable Frequency Drives



The Busch Rotary Claw Vacuum Pump is a highly efficient unit. The unique non contacting, friction-free design reduces wasted energy from drag and friction. A factory installed and programed variable frequency drive further improves energy efficiency.

In the pumping chamber, two "S" shaped rotors spin in opposite directions to create a void of trapped air that is compressed and discharged. A small fixed gauged clearance is maintained between all moving parts. Due to this, there is no friction or wear and oil is not required in the compression chamber for lubrication, sealing or cooling.

SKU NO.	MOTOR SIZE	CFM	TAPS
70572	3.0 HP	57	3,000
70571	6.4 HP	103	8,000



Mini Flood Vacuum Pump

- Designed for 1,000 Taps or less.
- · 3/4 h.p. Elec. Motor or 5.5 h.p. Gas
- · 8 CFM Pump
- Moisture Trap
- · Vacuum Regulator
- · Starter Box
- Flood Oil (2 gals.)

#64370 3/4 h.p. Electric **#64375** 5.5 h.p. Gas

Remote Monitoring Systems

Monitor sap production and storage from your smart phone!

Control leaks in the Tubing System

Magika has developed a wireless sensor system that enables leak detection and analysis of your tubings performance.

Each sensor consists of a high precision vacuum sensor, a temperature sensor and a low-power radio. At regular intervals the sensors measure levels of vacuum in the tubing system and transmit the information to a central system.

Make Better Decisions

In addition to displaying the current state of your network, the computer system analyzes data from the sensors in real-time to identify problems that affect the profitability of your maple sugar operation.

Relax, know what's happening at your Pumping Stations

Additional sensors can be added at the pumping station for monitoring the level of sap in the tanks and the intensity of the sap run. You can also add sensors for monitoring the vacuum pump (temperature, oil level) and for monitoring your station (motion sensors, opening / closing doors, etc.) to increase security.





90012 Magika Monitoring Starter Kit BASIC PACKAGE:

- Monitors Tank Level
- Monitors Vacuum Level at the Releaser
- Can be expanded to include additional monitoring throughout the woods.

90013 Magika Monitoring Starter Kit PLUS+ PLUS+ PACKAGE includes:

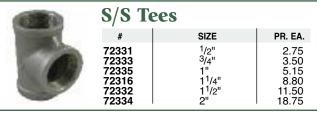
- All items from the Basic Package plus
- Remotely starting and stopping Vacuum Pumps and/or Sap Pumps from Smart Phone, Tablet or Computer.
- Expandable

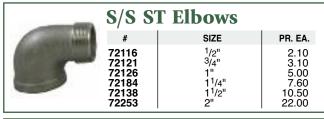
CUSTOM DESIGN A MONITORING SYSTEM FOR YOUR ENTIRE SUGARBUSH FREE ESTIMATE WITH NO OBLIGATIONS

FOR MORE INFORMATION, PLEASE CONTACT YOUR LOCAL DISTRIBUTION PARTNER, DISTRIBUTOR OR DEALER.



Stainless Steel Fittings





S/S Elbows				
1-1-1-1	#	SIZE/STYLE	PR. EA.	
	72321	1/2" 90°	2.50	
	72323	3/4" 90°	2.90	
	72173	1" 90°	4.30	
	72175	1 ¹ / ₄ " 90°	6.75	
	72322	1 ¹ / ₂ " 90°	9.25	
	72355	2" 90°	12.00	
	72338	1/2" 45°	5.00	
	72336	3/4" 45°	7.50	
	72337	1" 45°	9.10	
	72324	11/2" 45°	25.00	

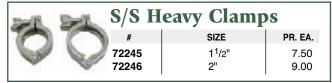
S/S Couplings					
4	#	SIZE/STYLE	PR. EA.		
	72131 72145 72143 72144 72178 72183 72224 72189	1/4" 1/2" 3/4" 1" 11/4" 11/2" 2" Reducing Coupling 3/4" to 1/2"	2.75 4.75 4.90 7.25 16.00 19.00 20.00		

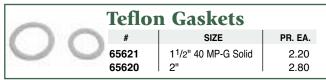
	S/S N	ipples	
	#	SIZE	PR. EA.
A LA	72140 72101 72106 72111 72340 72170 72169 72130 72103 72104 72168 72135 72123 72124 72122 72127 72127 72127 72127 72127	1/4" x close 1/2" x close 3/4" x close 1" x close 1" x close 11/2" x close 11/2" x close 2" x close 2" x close 1/2" x 2" 1/2" x 2" 1/2" x 3" 1/2" x 4" 1/2" x 4" 3/4" x 6" 3/4" x 8" 1" x 31/2" 1" x 41/2" 1" x 41/2" 1" x 6" 1" x 8" 11' x 8" 11' x 8"	1.05 1.60 2.00 2.75 3.50 4.20 6.40 2.10 2.60 3.10 4.20 5.40 6.50 4.30 5.50 9.25 12.75

S/S U	nions	
#	SIZE	PR. EA.
72341 72339 72342 72343	¹ /2" ³ /4" 1" 1 ¹ /4"	4.10 6.60 8.80 13.90



	S/S S	quare Head	Plugs
	#	SIZE	PR. EA.
CE2	72166	1/4"	.30
Contract to	72171	1/2"	1.00
The second of	72176	3/4"	1.50
No.	72181	1"	2.25
10	72053	11/4"	3.75
	72190	1 ¹ /2"	4.30
	72167	2"	5.75





Draw-off Elbows			
#	SIZE	PR. EA.	
59104 59105	³ /4" NPT SS Draw-off Elbow 1" NPT SS	50.00	
	Draw-off Elbow	50.00	



Sap Collection, Cleaning, & Filtering

Tapping Bits

Leader Bits have a special parabolic twist that helps remove wood debris from hole while drilling. Our bits also have a reduced point to prevent the bit from "walking" while starting the hole.

#63055	5/16" Tree Saver Bit
5/16" Tree Saver Bit 31/2" Length	16.00
8-1-17-17-E	7/16" Leader Bit
#63057 7/16" Leader Bit	35.00
*****	Transport Control of
#63060	7/16" Universal Shank
7/16" Universal Shank with spur for a cleaner hole	cutter and single lip

Spout, Bucket, & Tank Cleaning Supplies



POLY SCRUB BRUSHES

SCRUB BRUSHES	
#60065 Poly Scrub Brush (8-1/2").	8.50
#60066	
Poly Scrub Brush (20")	13.50



BUCKET BRUSH

Large round brush that cleans and fits all buckets. Durable nylon bristles do not shed.

#60076 Bucket Brush	 	 	162.00



SIDE/END BRUSH

#60073	
Side/End	 8.50



BULK-TANK BRUSH

#60070

#60079	
Bulk-Tank Brush	45.00
#60060	

SPOUT BRUSH

#60055	
Spout Brush	3.89

Spouts & Driver



#5829	<u>a.</u>	Per 100
5/16" Leader Hookless Spout (aluminum) 2.		255.00
#5631 7/16" Soule Hookless (aluminum) 3.	25	300.00
#5611 5/16" Plastic Bucket Spout	85	
#5635		

Sap Saks & Holders



- · Over 20 years of proven performance.
- Works with 5/16" or 7/16" spouts.

Spout Driver 8.10 Only for S/S style spouts.

 Uses disposable, affordable, heavy duty bags.

		<u>ta.</u>
#5617	Sap Sak Holder	7.50
#5618	Sap Sak	.59

Sap Buckets & Covers



#5623 16 qt. Sap Bucket	<u>Ea.</u> 21.00
#5626 Bucket Covers (oval)	4.50
#5627 Flat Covers (not pic)	4.50
#5609 3 Gal. Plastic Sap Bucket	5.25
#5610 Plastic Bucket Cover	2.70
#5621 Poly Gathering Pail 5-Gal. Capacity (not pic)	10.00

Pop-on Filter & Adapters



		<u>Ła.</u>
#64052	Pop-on Head (only)	42.00
#64055	17" Pop-on Bag.	9.00
#64058	33" Pop-on Bag.	12.00

PRICE

2,810.00

Leader Stainless Storage Tanks

All tanks feature 20 ga. S/S liners, thickest available on the market!

ITEM#

#571500



Econo Model Tank 1.5" outlet

ITEM # CAPACITY WxDxL #570200 200 Gal. 49" x 27" x 50" 850.00 49" x 27" x 74¹/₂" #570300 300 Gal. 1,080.00



Short Deep Tank 1.5" outlet

ITEM #	CAPACITY	WxDxL	PRICE
#570375	375 Gal.	49" x 50 ¹ / ₂ " x 50 ¹ / ₂ "	1,050.00
#570565	565 Gal.	49" x 64" x 63"	1,430.00
#570775	775 Gal.	49" x 50 ¹ / ₂ " x 99"	1,595.00



Round Bottom Tank 1.5" outlet

ITEM #	CAPACITY	<u>WxDxL</u>	PRICE
#570600	600 Gal.	49" x 32" x 150"	1,835.00
#570750	750 Gal.	49" x 38" x 150"	1,970.00
#570900	900 Gal.	49" x 43" x 150"	2,040.00
#571200	1,200 Gal.	49" x 51" x 159"	2,485.00



U-Frame Model Tank 2" outlet

WxDxL

CAPACITY

1,500 Gal.

Tall Model Tank 3" outlet

ITEM#	CAPACITY	<u>WxDxL</u>	PRICE
#572660	2660 Gal.	88" x 74" x 127"	4,320.00

We do not furnish Fittings or Valves. Other sizes available upon request. Approximate measurements.

Polyethylene Storage Tanks



Replacement lids and bulkheads available online. More tank sizes available. Call for details.

	FILL Opening Length Width Height Drain
#570100	Stock Tank (open top) - 100 gal 140.00 Open 55" 31" 25" 1"
#570150	Stock Tank (open top) - 150 gal 235.00 Open 75" 31" 25" 1"
#5701500	Vertical Tank - 1500 gal
#57200	Pick-Up Truck Tank - 200 gal 325.00 8" 52" 52" 30" 2"
#57035	Free-Standing Leg Tank - 35 gal 115.00 5" 35" 19" 19" 1"
#57066	Free-Standing Leg Tank - 65 gal 215.00 5" 39" 24" 24" 1"
#570125	Free-Standing Leg Tank - 125 gal 350.00 8" 40" - 32" 1"
##570535	Free-Standing Leg Tank - 535 gal 835.00 16" 78" - 48" 2"

Spring Lander Evaporator



HC 4, HC 6 & HC 8 Features:

- Easy, Mid Process Flow Reversal
- Fully Stainless Steel Frame, Membrane Vessel, Prefilter Housing, Pressure Pump and Recirculation Pump
- 11/2" Recirculation Ports on individually mounted Pumps for each Vessel.
- · Efficient Membrane Changing
- Fast Wash Cycle, 80 minutes or less!!
- Horizontal Membranes
- Extended Concentration Run Cycles

Size makes a difference!

Our 10³/₄" diameter vessels allow us to increase sap volume in the vessel by having a 1" space all around the membrane. The increase in volume allows the recirculation pumps to increase pressure and create higher concentrate levels.



Highly Efficient machine capable of producing 20% concentrate in a single pass!!

All power ratings are based on 240V single phase power.

Three phase models also available.



- Innovative DesignEfficient FeaturesHigh Performance



HC 2 Features:

- Fully Stainless Steel Frame, Membrane Vessel, Pressure Pump and Recirculation Pumps
- 11/2" Recirculation Ports on individually mounted Pumps for each Vessel.
- **Efficient Membrane Changing**
- Fast Wash Cycle, 80 minutes or less!!
- Horizontal Membranes

Expansion Kit for Reverse Osmosis Machines with 8" Membranes include Membrane(s), Vessel and Plumbing.

SKU NO.	DESCRIPTION	MOTOR SIZES Feed-Pressure-Recirc HP	MEMBRANES	DIMENSIONS Width x Depth x Height Includes 3" for Front Panel	POWER Nameplate Amps
700018HP	Extreme HP 1	2 – 7.5 – 1.5	1 – 8" x 40"	28 x 48 x 77	50 amps
700028HC	Extreme HC 2	5 – 7.5 – 1.5 & 7.5	2 – 8" x 40"	75 x 34 x 71	90 amps
700048HC	Extreme HC 4	5 – 10 – 3 & 7.5	4 – 8" x 40"	103 x 34 x 71	113 amps
700068HC	Extreme HC 6	7.5 - 10(2) - 3(3)	6 – 8" x 40"	103 x 34 x 77.5 + 64 x 31 x 56	164 amps
700088HC	Extreme HC 8	7.5 - 10(2) - 3(4)	8 – 8" x 40"	103 x 34 x 77.5 + 64 x 31 x 56	178 amps
703377	40" Vessel Expansion Kit		1 – 8" x 40"	Mount to Frame	N/A
703378	80" Vessel Expansion Kit (HC6-HC8)		2 - 8" x 40", 1 vessel	Mount to Frame	N/A

The Extreme Solutions

Mini Extreme

The *Extremes* are perfectly sized for the efficient modern producer!

Extreme 2









Extreme 1



FEATURES:	Mini Extreme	Extreme 1	Extreme 2, 4 & 6
· Concentrates from 2% to 12% in one pass			*
· Horizontal Membranes			*
• Enlarged Membrane Vessels for higher flow		*	*
• 11/2" Recirculation Ports		*	*
Efficient Membrane Changing	*	*	*
• Easy Change Pre-Filter Housing	*	*	*
· Stainless Steel Wash Tank	*	*	*
Fully Stainless Steel Frame	*	*	*
• Fast Wash Cycle	*	*	*
• Easy, Logical Valve Placement	*	*	*

Expansion Kits available for Mini Extreme 1 & 2 Membrane Machines (Includes Membrane, Vessel(s) and Plumbing)

SKU NO.	DESCRIPTION	MOTOR SIZES Feed-Pressure-Recirc HP	MEMBRANES	DIMENSIONS Width x Depth x Height Includes 3" for Front Panel	POWER Nameplate Amps
700024	Mini Extreme 2	1 – 3	2 – 4" x 40"	28 x 31 x 68	22 amps
700018	Extreme 1	1 – 5 – 1.5	1 – 8" x 40"	28 x 48 x 77	38 amps
700028	Extreme 2	1 – 7.5 – 1.5(2)	2 – 8" x 40"	75 x 34 x 71	52 amps
700048	Extreme 4	5 – 7.5 – 3(2)	4 – 8" x 40"	34 x 109 x 79	81 amps
700068	Extreme 6	5 – 7.5 – 7.5/3(2)	6 – 8" x 40"	34 x 109 x 79	111 amps
703376	Mini Extreme 1 Expansion Kit		1 – 4" x 40"	Mount to Frame	N/A
703407	Mini Extreme 2 Expansion Kit		2 – 4" x 40"	Mount to Frame	N/A



micRO

FEATURES:

- Fully stainless steel frame
- · Easy change pre-filter housing
- Fast wash cycle
- Plug and process plumbing, only 1 valve!
- · Simple operation!



R/O Technology for less than \$3,000.00

#700005 WHEEL KIT for micRO 1 or 2 140.00

#700000 STARTUP KIT for micRO 415.00

SKU NO.	DESCRIPTION	MOTOR SIZES Feed-Pressure-Recirc HP	MEMBRANES Hydranautics	DIMENSIONS Width x Depth x Height Includes 3" for Front Panel	POWER Nameplate Amps	PRICE
700010	micRO 1	1 – 1	1 – 4" x 40"	24 x 14 x 54	10 amps	2,975.00
700012	micRO 2	1 – 1	2 – 4" x 40"	24 x 14 x 54	10 amps	3,450.00
703379	micRO 1 Exp. Kit		1 – 4" x 40"			670.00

	#70015 Bag Filter R/O	8.59
9	BALL VALVES , 3-Way Banjo #70162 11/4"	71.00 110.00 120.00
	#70013 10" #70012 20"	3.78 6.86
	#70144 Cartridge Filter Spacer Only for use on housings with stacked cartrid	7.02 dges.
	FILTER HOUSING COMP. , Plastic #70558 10"	59.40 100.00
U	#64267 O-Ring for Filter Housing Top #61060	.86
70	PH Meter, Waterproof Range: -2.00 to +16.00 #61060P	99.00
-	Replacement Probe	48.60
	MEMBRANES #70030 Filmtec E8, 8"x40"	1,404.00
100	ESPA4 Max	850.00
	#70055 Filmtec E4, 4"x40"	690.00
	ESPA4 LD	350.00
100	MEMBRANE CANISTER	405.00
	For 8"x40" membranes. Use to trans store membranes during off season.	port or



STRAINERS

#70152 Y, 11/4" 40 Mesh Strainer

#70153 Y, 11/2" 12 Mesh Strainer

#70154 Y, 2" 30 Mesh Strainer .

39.42

86.40

113.40

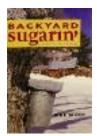
Maple Books



#61999 Sugarmaker's Companion by Michael Farrell 43.20



#62014 The Backyard Homestead 21.60



#62004 Backyard Sugarin' 12.15



#62006 Sugarhouse Log Book 23.75



#62001 Maple Syrup Cookbook 17.55



#62003 Dishing Up Vermont 23.49



#**62008**Boiling 101
32.35



#62012
The Official Vermont
Maple Cookbook
Third Edition 2.00



#62000 Vermont Maple Festival Cookbook 18.90



#62009 Maple Sugar: From Sap to Syrup 16.15



#62015 Sugar on Snow Children's Book 10.80



#62005 Maple Coloring Book 1.00



The Sweetest Drip

#62018
Everything you need to know about the making of maple syrup!
DVD 32.40



Table-Top
Syrup Dispenser

62200 6 oz. 14.00 **62201**

19.00

14 oz.



Maple Tea
85000
Maple Tea
20 Bags/Box 8.15
85001
Maple Herbal Tea

20 Bags/Box 8.15



Maple Leaf Hitch Plug

4825Maple Leaf Hitch Plug
Fits std. 2" Receiver
96.00

Enhance Sales with these Advertising Aids!

Maple Products & Welcome Flag

Catch the eye of prospective customers with the movement of this welcoming 3'x5' flag hanging in front of your sugar house or store!



Designed in Vermont Made in the

#62021

Flag - 3'x5' w/Grommets, 200 Denier Nylon 37.80

Signs



18" x 24"

* Metal Signs CANNOT be shipped UPS.

#62025 Allstate	# 62043 OH
#62028 VT	#62046 PA
#62031 NY	#62049 MA
#62034 CT	# 62052 MI
#62037 NH	#62055 WI
#62040 ME	#62030 IN
#62033 RI	#62027 ONT
# 62054 VA	#62026 Pure Organic
#62053 WV	



#62058

Cardboard Sign

9" x 13" 3.50

Leader Apparel







SM 84146 MED..... 84147 43.15 84148 LG 43.15 XL 84149 43.15 2XL 84184 43.15 84185 3XL 43.15

HOODED SWEATSHIRT, BLACK







HOODE	D SWEATSHIRT,	CAMO
84168	SM	53.95
84169	MED	53.95
84170	LG	53.95
84171	XL	53.95
84182	2XL	53.95
84183	3XL	53.95





HOODED SWEATSHIRT, GRAY LACE UP 84186 MED..... 84187 53.95 84188 LG 53.95 84189 XL 53.95 84190 2XL 56.95





HOODE	D SWEATSHIRT,	BLACK
84191	SM	53.95
84192	MED	53.95
84193	LG	53.95
84194	XL	53.95
84195	2XL	56.95





YOUTH HOODIE **GRAY** 84196 Youth SM 84197 Youth MED... 26.95 84198 Youth LG

Leader Hats

YOUTH



HAT **CAMO WITH** LEADER LOGO **84207** ... 16.20



KNIT, BLACK W/ LEADER LOGO **84209** ... 10.75



HAT **BLACK WITH LEADER LOGO 84128** ... 16.20



KNIT, GRAY WITH LEADER LOGO **84206** ... 10.75



HAT, CAMO WITH **LEADER LOGO** . . . 16.20 84199



HAT **BROWN WITH** LEADER LEAF **84500** ... 16.20

APPAREL SUBJECT TO IN STOCK INVENTORY

reader Pro

- Most energy efficient
- Maximum evaporation rate
- Built for the advanced Sugarmaker!



Leader Pro comes with the following features:

- Fuel of choice
 - Vortex Wood-Fired
 - Reverse Fire Gas (natural or propane)
 - Reverse Fire Oil
- Max Flue Pan: Raised or Combo
- Reversible Cross Flow Syrup Pans
- Enhanced Steam-Away
- Stainless Steel Hoods
- Leader Smart Draw

Included Standard Accessories:

- · Oil or gas fired option include burners
- Insulating Material for Arches
- Stainless Steel Steam and Smoke Stacks
- Stainless Steel Roof Jacks
- Stainless Steel Stack Covers
- Steam-Away Access panels
- View Ports
- Lights
- Dial Thermometers
- Defoamer Dripper
- Rail Gaskets
- Poly Carb Sight Tubes

Full Access doors in syrup hood





Reversible Revolution one-side-draw

Higher evaporation rate than our Select or Classic model

Leader Elite Series comes with the following features:

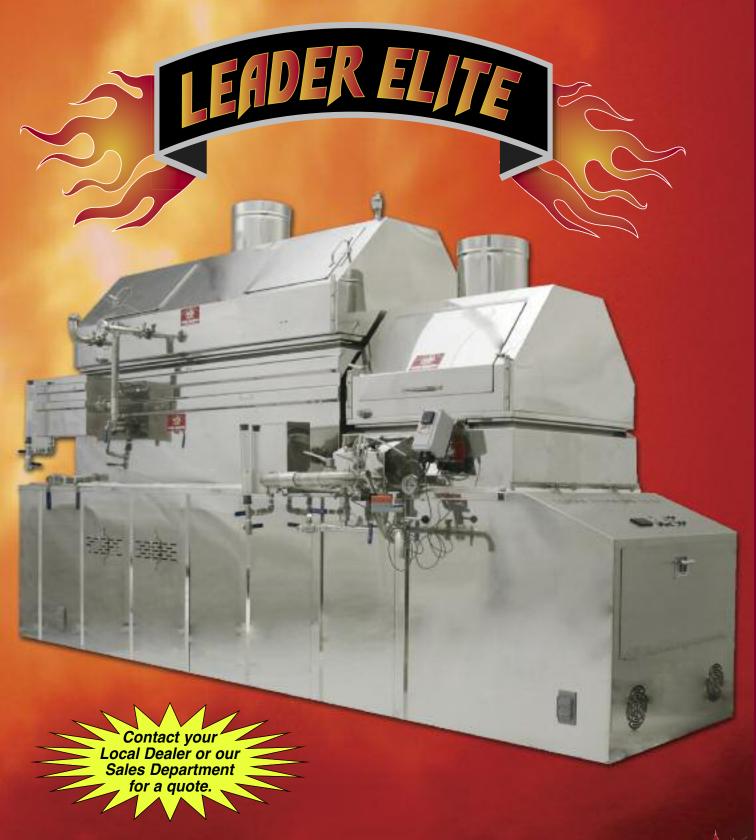
- Fuel of Choice:
 - Vortex Wood-Fired Arch
 - Reverse Fire Gas (natural or propane)
 - Reverse Fire Oil Arch
- Max Flue Pan: Raised or Combo
- Revolution Syrup Pan
- Stainless Steel Parallel Flow Preheater
- Stainless Steel Steam Hoods with Full Access Doors
- Leader Smart Draw-off

Included Standard Accessories

- Oil or Gas Fired Option include Burners
- Insulating Material for Arch
- Stainless Steel Smoke and Steam Stack
- Stainless Steel Roof Jacks
- Stainless Steel Stack Covers
- Dial Thermometers
- · Rail Gasket
- Sight Level Tubes



Syrup Pan.

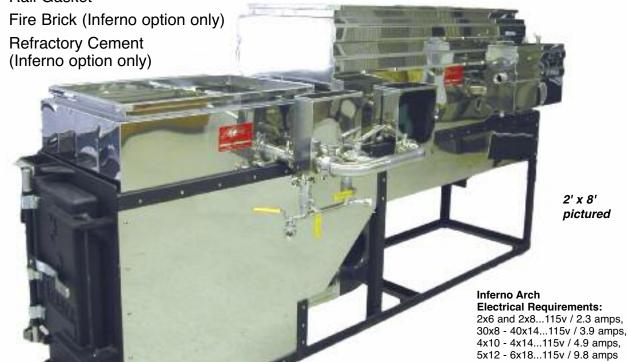


Leader Select Series

Leader Select Series features:

- Inferno Wood Fired Arch or High efficiency Oil Fired Arch
- Revolution Style Pans with standard 7.5" Flue
- One side draw off of your choice (Feed and Draw)
- Stainless Steel sided Arch and Smoke Stack
- Stainless Steel Hoods
- Stainless Steel Steam Stack
- Stainless Steel Roof Jacks and Stack Covers
- Rail Gasket

- **UPGRADE** with these Options available for purchase:
 - Leader Smart Draw
 - **Dial Thermometers**
 - Slide Gates
 - Stack Thermometer
 - **Defoamer Dripper**
 - Parallel Flow Preheater
 - Steam-Away
 - Max Flue Pan
 - Windows & Lights in Steam Hoods



SUGARHOUSE SPACE required for effective operation Revolution 3 x 10 100 Sq. Ft. **Cross-flow** 130 Sq. Ft. 3 x 10 Conventional 180 Sq. Ft. 3 x 10

FEATURES

- Two-minute flow reversal
- Change flow with four valves!
- One draw-off point, regardless of flow
- Less square feet needed for operation
- Less syrup mixing during reversal

Leader Classic



Half Pint Evaporators now have more OPTIONS!



Wood-Fired Arch.

Shown with:

Traditional Pan,

Reservoir Pan,

Oil-Fired Arch and

Carlin 99 FRD Burner.

HALF PINT COMBOS

Traditional Half Pint Evaporator

with Standard Boiling Pan and Reservoir Pan,

Supreme Half Pint Evaporator

with Supreme Boiling Pan and Reservoir Pan,

Oil Traditional Half Pint Evaporator with Standard Boiling Pan and Reservoir Pan,

Oil Supreme Half Pint Evaporator

with Supreme Boiling Pan and Reservoir Pan,

Gas Traditional Half Pint Evaporator with Standard Boiling Pan and Reservoir Pan,

Gas Arch (no burner). 1,705.00

Gas Supreme Half Pint Evaporator with Supreme Boiling Pan and Reservoir Pan,

Gas Arch (no burner). 2,120.00



Carlin 201 Gas/Propane Burner. Oil and gas arch require factory installed extension kit. Call for pricing.

	СО	MPONENTS (SOLD SEPARATELY)	
Part ID	Revision	Description	Price
302433	Α	Half Pint Arch & Grates	500.00
322433	GS-A	Half Pint Gas/Propane Arch (Burner not included)	835.00
322433	OS-A	Half Pint Oil Arch (Burner not included)	835.00
302433E	Α	Half Pint Arch Extension only, wood fired	220.00
372433	L-A	Half Pint Boiling Pan	630.00
372433	S-A	Half Pint Supreme Boiling Pan	945.00
372433R	Α	Half Pint Reservoir Pan	240.00
372404S	Α	Supreme Boiling Pan 2 x 4	1,090.00
372406S	Α	Supreme Boiling Pan 2 x 6	1,450.00
65382		Carlin 99 FRD Oil Burner	550.00
65210G		Carlin 201 Gas/Propane Burner	1,400.00



The New Half Pint BTU Booster

is an add-on accessory that can be installed quickly, 120 volt blower increases turbulance in the fire box with a massive amount of air to increase heating temperatures and INCREASE **EVAPORATION RATES.**

370000-A 315.00



Bolt-On Regulating System with Float

For use with all welded Half Pint and Supreme Boiling Pans.

59029-A 300.00

The New Supreme Pan

We have increased the surface area of the traditional boiling pan by adding 6 micro flues to the middle of the pan. This increase in surface area results in an INCREASE IN EVAPORATION RATES.



#302435 **HALF PINT Traditional Model** START-UP KIT CONTENTS

Everything you need to get your unit ready to boil \$550.00

- 32 Fire Brick 41/2" x 9" x 2.5" (Full)
- 63 Fire Brick 4½" x 9" x 1.25" (Half)
- 1 30# Pail Cement
- 1 Galvanized Elbow 6", 24 Gauge
- 3 Galvanized Smoke Stack 6" x 3' lg
- 2 S/S Ball Valve 1/2"
- 1 Rail Gasket 1/2" x 2" x 25' roll
- 2 1/2" S/S Nipples 1/2" x Close

The "Leader WSE" Welded Set of Pans

Complete with S/S Wood-Fired Arch.
Available in two sizes:

2 x 4

2 x 6

Designed for 50 - 100 taps

Designed for 100 - 200 taps



evaporators. The Leader WSE features solid stainless steel connections and clamps with teflon gaskets. The three-compartment syrup pan is rotated to change syrup compartments. These pans come with a four-foot long flue pan for 2x6 models and a two-foot long on the 2x4 models.

(Draw-off side must be designated at the time of purchase.) At this time, the pans are only available in drop-flue models.

Supreme Boiling Pan and Reservoir Pan

with Leader S/S Natural Draft Arch Available in two sizes: 2 x 4 & 2 x 6



Required Fire Bricks for 2x6 & 2x4 WSE

2x6 14 Full Bricks 4.5"x9"x2.5" 98 Half Bricks 4.5"x9"x1.25" 14 Shts. Insulboard

2x4 9 Full Bricks 4.5"x9"x2.5" 82 Half Bricks 4.5"x9"x1.25" 11 Shts. Insulboard

Optional Butterfly Valve Kit

An optional Butterfly Valve Kit is available for easier draining of pan and faster pan reversal.

Required for use with Reverse Osmosis and other enhancements.

390002 Butterfly Upgrade Kit for WSE 270.00

HOBBY EVAPORATOR BUYING GUIDE										
Flat Pan Supreme Pan WSE American Patriot										
	Evap Rate	Tap Rating								
Half Pint Arch	4-6	5-35	7-9	15-60	N/A	N/A	N/A	N/A	N/A	N/A
Half Pint Arch w/Extension Kit	8-10	15-60	12-14	40-90	N/A	N/A	N/A	N/A	N/A	N/A
2 x 4 Leader Wood Arch	6-8	10-50	12-14	40-90	14-17	50-100	N/A	N/A	N/A	N/A
2 x 6 Leader Wood Arch	9-12	25-75	17-21	60-125	22-26	75-150	25-30	75-180	30-35	90-200

Gas-Fired Finishing Evaporators

Here's the perfect little finishing rig for the small volume producer who wants to sell quality syrup...Consists of a sturdy iron two-burner gas stand with valves and regulator, stainless steel tig-welded pan and 1" threaded fitting in bottom. (16" x 34"). Cap. 28 gals.

481632	16" x 34" Gas Finisher (Complete, with stand (2 Burner)	635.00
481632P	16" x 34" Pan Only	435.00
	16" x 34" Pan Cover	75.00
55032	Dual Burner for 16x34. BTU max.: 120,000	200.00

Because it's gas fired this finishing rig gives the Sugar Maker the greatest possible control over the final product. Gas heat is easily adjusted and can be completely shut off when syrup reaches the correct density. Operates on bottled gas, comes complete with stainless steel pan.

110 001100	a deficitly. Operation of bettied gas, coming complete with etaminese steel pe	a
482404	2' x 4' Finishing Evap. Comp 160,000 BTU	3,200.00
482404C	2' x 4' Pan Cover	130.00
482405	2' x 5' Finishing Evap. Comp 200,000 BTU	3,500.00
482405C	2' x 5' Pan Cover	150.00
482406	2' x 6' Finishing Evap. Comp 250,000 BTU	3,800.00
482406C	2' x 6' Pan Cover	170.00





Cross-Flow Pans

The Leader Cross Flow pans offer the most flexibility in cross flow technology. The U shape compartment construction offers more strength and flexibility. Full seam welded end panels for all compartments, limit unwanted mixing. Draw-off boxes are seamless with bottom outlets for superior draining. Butterfly valves for pan segregation – NO PLUGS! Available with standard and reversible flow in sizes 2 x 10 to 6 x 18.

Revolution Pans

The Revolution Evaporator introduces "RIGHT SIZING" to the maple industry.

The Revolution has the exact same draw-off point all the time so that barrels, filtering and working space can be established and never change. Crowds of people can flow around you without interfering in the necessary functions of running the evaporator.

The Revolution Syrup Pan has the syrup compartments located in the back of the pan, where the heat is greater, allowing for more consistent, smaller batches of syrup.



The Patriot Evaporator is a reverse flow system featuring two floats, one for the flue pan and one for the syrup pan. This allows the ultimate in liquid level control so that the flue pan can be run slightly shallower for performance and syrup quality, while the syrup pan can be run deeper for safety. All Patriot Evaporators have full seam welded partitions, and are constructed by the industry's finest craftsmen entirely from 20 ga. stainless steel for unsurpassed durability.

When the syrup compartment begins to coat with nitre and sugar sand builds up, two valves and a single plug, all on the outside of the evaporator, allow the flow within the evaporator to be reversed so that syrup can be drawn on the opposite side of the syrup pan. With a Patriot Evaporator, there is no need for messy, time consuming pan changes during the boiling day.

The Patriot Evaporator is also easily expandable with features like the Steam-Away, or with reverse osmosis. It comes in all sizes from 2 x 6 up to 6 x 16 and can be installed on any style of arch. The set of pans comes complete with all draw-off valves, float systems, syrup pan to flue pan connections, plugs, and ceramic pan gasket.

American Pans

Traditional to the United States, this drop flue style set of pans is completely welded with stainless steel fittings, and stainless steel draw-off valves. Unlike many other welded pans, the Leader Line of welded equipment features full seam welding of the partitions which is essential for preventing back-mixing and dilution during boiling (these two things can cause a drop in the grade of the syrup).

All this is equipped with the automatic sap regulating system which allows the operator to reverse the flow of liquid quickly, easily, and without slowing down the boil of the evaporator.















Supreme RF Oil-Fired Arch

The latest in oil-fired arch technology, this new arch has a whole new look to go with its features. The front control panel features control switches, indicator lights for burner functions, and a digital oil pressure gauge for monitoring burner performance. The repositioned burners have optimized boiling dynamics by improving heat distribution. The combustion chamber temperatures under the syrup pan were measured with less than a 100 degree range from the front corners to the center of the pan. This feature almost eliminates batching in the syrup pan and keeps the draws of syrup coming steady. Double walled with multiple layers of 2600 degree insulating blanket, and cooled with circulating fans, the outer stainless steel wrap is easy to keep clean and makes this the ideal arch for your show place sugarhouse.

Vortex Wood-Fired Arch

This is the best wood-fired arch in the maple industry, offering you the flexibility of boiling at the highest rates available, or tame it down a bit and be ultra-fuel efficient, the choice is yours. Nothing on the market can match the combination of intensity and even distribution of heat this arch offers. The VORTEX will burn clean, is easy to fire, and is easy to make consistent syrup with raw sap or high concentrate. The Vortex comes insulated with multiple layers of 2600 degree ceramic blanket and requires easy installation of our new cast refractory panels in the combustion chamber and under the smoke stack. A massive combustion chamber is fueled by primary and secondary air under controlled rotation to optimize the burn of your wood, and distribute the BTU's evenly, and efficiently to the evaporator pans. The unique step in the back of the arch is a spark trap, and draft control.

Inferno Wood-Fired Arch

The Inferno wood fired arch features Leader's forced draft system installed using the special dome-shaped forced air grates, and properly sized air blowers with speed controls. Combining the forced draft with the special air tight front allows the blowers to be run at high levels to create more turbulence in the fire box. That turbulence will increase the BTU output of your wood, and increase your fuel efficiency. Some secondary air is also injected through the front of the arch. Smaller arches have air coming in through the door casing, while on the larger arches the air comes in through the door itself. It is very important with the additional heat these arches generate, that the arch be properly insulated during installation, which includes fire bricking sides and front with properly rated bricks and refractory materials (not included with arch). Available in all sizes from 2 x 6 to 6 x 18.

Leader Natural Draft Wood-Fired Arch

Our natural wood-fired arches feature heavy duty cast iron fronts designed with expansion joints for durability. Our unique "Double V" grate design is the strongest and most warp resistant cast iron grate in the maple industry. All sizes come standard with stainless steel sides and stainless steel smoke stack. All arches need to be insulated during installation with properly rated fire bricks and refractory materials (not included with the arch). All wood fired arches come equipped with twice the evaporator's length in smoke stack, rounded to the nearest 3 foot increment (i.e. 3x10 = 21 feet of stack) and the proper number of cast iron grates.

Evaporator Hoods & Stacks



HOOD Size (WxL)	THIMBLE Size (In.)	STAINLESS MSRP	ITEM No.	STAINLESS Steam Stack MSRP		HOOD Size (WXL)	THIMBLE Size (In.)	STAINLESS MSRP	ITEM No.	STAINLESS Steam Stack MSRP
2 x 2	8"	1,160.00	#5308	72.00	.	10 x 6	14"	1,875.00	#5314	105.00
2 x 3	8"	1,215.00	#5308	72.00		10 x 7	14"	2,015.00	#5314	105.00
2 x 4	8"	1,265.00	#5308	72.00		10 x 8	14"	2,170.00	#5314	105.00
2 x 5	8"	1,385.00	#5308	72.00		4 x 4	18"	1.775.00	#5318	119.00
2 x 6	8"	1,435.00	#5308	72.00		4 x 5	18"	1,905.00	#5318	119.00
30 x 30	10"	1,265.00	#5310	90.00		4 x 6	18"	2,020.00	#5318	119.00
30 x 3	10"	1,340.00	#5310	90.00		4 x 7	18"	2,155.00	#5318	119.00
30 x 4	10"	1,400.00	#5310	90.00		4 x 8	18"	2,250.00	#5318	119.00
30 x 5	10"	1,500.00	#5310	90.00		4 x 9	18"	2,390.00	#5318	119.00
30 x 5.	5 10"	1,515.00	#5310	90.00		4 x 10	18"	2.500.00	#5318	119.00
30 x 6	10"	1,550.00	#5310	90.00		5 x 5	22"	2,320.00	#5322	135.00
30 x 7	12"	1,585.00	#5312	97.00		5 x 6	22"	2,355.00	#5322	135.00
3 x 3	12"	1,420.00	#5312	97.00		5 x 7	22"	2,390.00	#5322	135.00
3 x 4	12"	1,540.00	#5312	97.00		5 x 8	22"	2,495.00	#5322	135.00
3 x 5	12"	1,725.00	#5312	97.00		5 x 9	22"	2,665.00	#5322	135.00
3 x 6	12"	1,800.00	#5312	97.00		5 x 10	22"	2,745.00	#5322	135.00
3 x 7	12"	1,965.00	#5312	97.00		6 x 6	24"	2,700.00	#5324	145.00
3 x 8	14"	2,125.00	#5314	105.00		6 x 7	24"	2,765.00	#5324	145.00
3 x 9	14"	2,270.00	#5314	105.00		6 x 8	24"	2,885.00	#5324	145.00
40 x 4	14"	1,590.00	#5314	105.00		6 x 9	24"	3,015.00	#5324	145.00
40 x 5	14"	1,745.00	#5314	105.00	1	6 x 10	24"	3,160.00	#5324	145.00

All Steam Hoods come standard with doors in the following configuration:

·Up to 6' length - full access doors, top hinge. •7' to 10' length - 4 doors, side hinge.

Thimble will be centered in the overall length

of the nood.		
#45001 Additional Doors #45003	45.00	per door
Factory installed Damper in Steam Stack	45.00	upcharge
Changes to Door Configuration	45.00	per door
Lights (Factory Installed) #42996	120.00	
Replacement Globe for Light #43017	16.20	
Rough Service Light Bulb 100w/2-Pk.	6.00	per pack

- · STACK NOT INCLUDED IN HOOD PRICE.
- HOODS ORDERED WITH A PARALLEL FLOW PREHEATER REQUIRE 4 DOORS.
- · ORDER ENOUGH STACK TO CLEAR ROOF PEAK.

Any modifications to a standard hood must be clearly specified on the order.

Available in Copper or S/S.

Parallel Flow Preheater

The idea of preheating the Maple Sap prior to entry in the flue pan is not a new idea. Many methods of preheating have been tried over the years with a variance of results. Through research and actual field testing by the Northeast Forest Experiment Station, we feel the parallel flow preheater, combined with a steam hood that is reasonably tight, will offer the most in increased efficiency.

Parallel Flow Preheater Assemblies come complete with brackets, adjusting rods and condensate trays.

NOTE: For best performance and efficiency, the above preheater assembly should be used with a tight fitting steam hood, damper controlled.

SHOULD BE USED WITH S/S HOOD FOR BEST PERFORMANCE.



SIZE	ITEM #	COPPER PRICE	S/S PRICE	SIZE	ITEM #	COPPER PRICE	S/S PRICE	SIZE	ITEM#	COPPER PRICE	S/S PRICE
2' x 3'	#462403	1,060.00	1,935.00	3' x 7'	#463607	1,980.00	3,600.00	4' x 9'	#464809	2,815.00	5,120.00
2' x 4'	#462404	1,150.00	2,100.00	3' x 8'	#463608	2,100.00	3,810.00	4' x 10'	#464810	3,020.00	5,490.00
2' x 5'	#462405	1,245.00	2,260.00	3' x 9'	#463609	2,245.00	4,015.00	5' x 6'	#466006	2,860.00	
2' x 6'	#462406	1,335.00	2,420.00	40" x 5'	#464005	2,060.00	3,770.00	5' x 7'	#466007	3,110.00	5,635.00
30" x 4'	#463004	1,200.00	2,190.00	40" x 6'	#464006	2,180.00	3,965.00	5' x 8'	#466008	3,350.00	6,085.00
30" x 5'	#463005	1,260.00	2,290.00	40" x 7'	#464007	2,285.00	4,155.00	5' x 9'	#466009	3,590.00	6,530.00
30" x 6'	#463006	1,375.00	2,500.00	40" x 8'	#464008	2,415.00	4,385.00	5' x 10'	#466010	3,850.00	7,000.00
30" x 7'	#463007	1,415.00	2,660.00	4' x 5'	#464805	2,115.00		6' x 7'	#467207	3,315.00	6,030.00
3' x 4'	#463604	1,490.00	2,715.00	4' x 6'	#464806	2,115.00	3,985.00	6' x 8'	#467208	3,620.00	6,560.00
3' x 5'	#463605	1,555.00	2,825.00	4' x 7'	#464807	2,415.00	4,385.00	6' x 9'	#467209	3,920.00	7,140.00
3' x 6'	#463606	1,865.00	3,395.00	4' x 8'	#464808	2,620.00	4,760.00	6' x 10'	#467210	4,200.00	7,640.00

The Steam-Away

By using steam from the flue pan funneled through a heat exchanger, the STEAM-AWAY consistently increases evaporator performance 65-75 percent. This increase is achieved by preheating the sap to as high as 200 degrees and concentrating the sap as much as 50 percent. The STEAM-AWAY is great when used with R/O machines, even at higher concentrate levels as shown in our testing below.

RESULTS FROM TESTING AT CUSTOMERS' SUGAR HOUSES

Sap Test Entering the Steam-Away				
Sap Test Leaving the Steam-Away	12.2%	15%	18%	22.7%



Increase Evaporator performance up to 75%!

"The best recovery for money invested. I had a 75% increase in production. I'm very happy and very impressed."

- David Richter, Luck, WI

EVAPORATOR SIZE	BASE EVAPORATOR EVAPORATION RATE IN GPH	<u>Blowi</u> Standard	<u>er size</u> Enhanced	ITEM#	AMPS V @ 110 Standard		STEAM-AWAY Size	TOTAL Evaporation Rate in GPH	PRICE Standard	PRICE Enhanced
2 x 6	025	1/3 hp	1 hp	#432403	4.8	12	2 x 3	42	5,319.00	6,944.00
2 x 6	030	1/3 hp	1 hp	#432404	4.8	12	2 x 4	50	5,643.00	7,381.00
2 x 8	040	1 hp	1 hp	#432405	12	12	02 x 5	67	5.859.00	7.684.00
30 x 8	42	1 hp	1 hp	#433004	12	12	30 x 4	70	6,588.00	8,650.00
30 x 8	50	1 hp	1 hp	#433005	12	12	30 x 5	82	6,793.00	8,931.00
30 x 8	55	1 hp	1 hp	#433005.5	12	12	30 x 5.5	90	6,917.00	9,082.00
30 x 10	58	1 hp	1 hp	#433006	12	12	30 x 6	95	7,036.00	9,244.00
3 x 8	60	1 hp	1 hp	#433605	12	12	3 x 5	100	8,726.00	11,205.00
3 x 10	78	1 hp	1 hp	#433606	12	12	3 x 6	128	8,996.00	11,512.00
3 x 12	95	1 hp	1 hp	#433607	12	12	3 x 7	155	9,347.00	11,880.00
3 x 12	102	1 hp	1 hp	#433608	12	12	3 x 8	172	9,720.00	12,339.00
3 x 12	115	1 hp	1 hp	#433609	12	12	3 x 9	190	10,060.00	12,754.00
40 x 10	100	1 hp	1 hp	#434006	12	12	40 x 6	165	10,227.00	12,862.00
40 x 12	115	1 hp	1 hp	#434007	12	12	40 x 7	185	10,611.00	13,516.00
40 x 12	130	1 hp	1 hp	#434008	12	12	40 x 8	210	11,010.00	14,023.00
4 x 10	120	1 hp	1 hp	#434806	12	12	4 x 6	190	11,836.00	14,547.00
4 x 12	135	1 hp	1 hp	#434807	12	12	4 x 7	225	12,436.00	15,676.00
4 x 14	145	1 hp	1 hp	#434808	12	12	4 x 8	240	12,528.00	16,065.00
4 x 14	160	1 hp	1 hp	#434809	12	12	4 x 9	265	12,711.00	16,507.00
4 x 14	175	1 hp	1 hp	#434810	12	12	4 x 10	290	13,003.00	16,837.00
5 x 14	185	1 hp	3 hp	#436007	12	25	5 x 7	305	13,683.00	16,626.00
5 x 14	225	1 hp	3 hp	#436008	12	25	5 x 8	370	14,115.00	17,685.00
5 x 14	265	1 hp	3 hp	#436009	12	25	5 x 9	435	14,472.00	18,576.00
5 x 16	310	1 hp	3 hp	#436010	12 12	25	5 x 10	510	14,844.00	19,051.00
6 x 14	320	1 hp	3 hp	#437208 #437200		25 25	6 x 8	525 505	16,302.00	21,502.00
6 x 14	360	1 hp	3 hp	#437209	12 12	25	6 x 9	595 675	16,788.00	22,140.00
6 x 16	410	1 hp	3 hp	#437210	12	25	6 x 10	675	17,280.00	22,815.00
#43001	Steam-Away S	Support Kit (I	ncludina 2 wi	inches, 6 pulleys,	100' cable	12 clamps	4 turnbuck	les)	442.	00
#43002										80 1 Pair
#43005				,						
#43006										00 per Roll
#43003				oof glass						00 Each
#43018				alled)						00
#43004	Watertight L	ight for ins	ide Steam-	Away (Factory I	Installed)				120.	00
#43000	Light only (r.	not Installed	d)						62.	00
#42996	Replacemen	nt Globe for	Light						16.	
#64426										
#72319	S/S Red Ru	shings 2"	× 1/4"						18.	
	Dial Thorres	motor 2	2 0 2500						10.	
#61019										
#42998 #43017										50 per Ft.
	Da	ioo Liaht Di	$100 \times 100 \times 100$	2-Pk					6	00 per Pk.



Carlin Gas Burners

The **301GAS** burner converts from propane to natural gas with just an orifice change no conversion kit needed. Fires negative or positive chambers from 401,000 to 1,100,000 BTUH input. Time-tested solid state ignition and state-of-the-art microprocessor primary control technology. Diagnostic LED lights annunciate operating mode: Selfcheck, Flame-on, Recycle, Lockout and Latch-up. Factory-packaged with combustion control and gas train (assembed, shipped loose; also available as knockdown). Shipped completely pre-wired for easy installation and start-up (knockdown version also available). High-efficiency, compact flame pattern design ensures clean, quiet operation.

#65132

The 601GAS burner converts from propane to natural gas with just an orifice change, no conversion kit needed. Fires negative or positive chambers from 700,000 to 1,500,000 BTUH input. Dependable direct-spark ignition of main flame for quick clean light offs. Timetested solid state ignition and state-of-the-art microprocessor primary control technology.

Diagnostic LED lights annunciate operating mode: Self-check, Flame-on, Recycle, Lockout and Latch-up. Factory-packaged with combustion control and gas train (assembled & shipped loose, also available as knockdown). Shipped completely pre-wired for easy installation and start-up (knockdown version also available). High-efficiency, compact flame pattern design ensures clean, quiet operation. Does not require a refractory liner, fires with or without a combustion chamber. Swing-away housing design.

#65139G Carlin 601 Gas/Propane Burner 4,212.00



Carlin Oil Burners

#65133	Model 102 CRD, 2-4.5 G.P.H	710.00
#65136	Model 301 CRD, 4-7.0 G.P.H	1,225.00
#65139	Model 601 CRD, 6-13.2 G.P.H	1,830.00
#65142	Model 701 CRD, 6-13.2 G.P.H	2,602.00
#65134	Model 702 CRD, 5.95-12.75 G.P.H., TSSA Cert	3,186.00
#65145	Model 801 CRD, 11.4-19.8 G.P.H	3,348.00
#61052	Stack Thermometer	37.80



Oil Nozzles

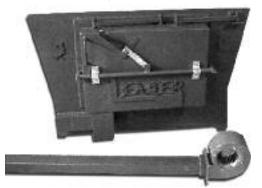
60°	45°			60°	45°		
SOLID	HOLLOW	GPH	PRICE	SOLID	HOLLOW	GPH	PRICE
#65057	#65009	3.0	14.00	#65096	#65030	7.0	14.00
#65064	#65065	3.5	14.00	#65099	#65033	7.5	14.00
#65069	#65012	4.0	14.00	#65112	#65036	8.0	14.00
#65075	#65015	4.5	14.00	#65115	#65039	8.5	14.00
#65081	#65018	5.0	14.00	#65118	#65042	9.0	14.00
#65087	#65021	5.5	14.00	#65121	#65045	9.5	14.00
#65090	#65024	6.0	14.00	#65124	#65048	10.0	14.00
#65093	#65027	6.5	14.00	#65130	#65054	11.0	14.00

Air-Tight Front

Four, five and six foot wide insulated air-tight fronts now come with one single swing insulated door, extra blower with duct and rheostat. (No center bar.) See photo.

Twenty-four inch through the forty inch wide insulated air-tight fronts come with single hinge type door.

Extra Blower & Duct for 4', 5', & 6' models only.



Featured in sizes 24" to 72"!

ITEM #	DESCRIPTION	BLOWERS	CFM	HP	AMP	PRICE
#362400	24" Wide Evap.					1,814.00
#363000	30" Wide Evap.					2,224.00
#363600	36" Wide Evap.					2,570.00
#364000	40" Wide Evap.					2,880.00
#364200	42" Wide Evap.					3,213.00
#364800	48" Wide Evap.	1 Blower	273	1/20	.77	3,553.00
#366000	60" Wide Evap.	1 Blower	273	1/20	.77	4,001.00
#367200	72" Wide Evap.	1 Blower	273	1/20	.77	4,309.00
#65169	3/4" Ceramic Rope	Gasket				per ft. 4.00

Grimm Woodsaver

This year, increase production without investing in a larger evaporator. Boil faster using less wood and process more sap on the same evaporator with Grimm's Woodsaver!

Specially designed forced draft system, with variable speed control, combusts wood more completely; which means you get more heat per cord of wood. More heat equals faster boiling and increased production. This efficient combustion yields less ash too, saving you costly clean out time.

Graduated channels equalize air distribution for improved heat flow, so wood burns at consistently higher temperatures. Boiling point is stabilized even after recharging because higher internal arch temperature assures faster ignition of new wood.

Simple installation retrofits to any wood fired arch. Requires 110 V, wiring not included.



MODEL/ITEM #	SIZE	CFM	HP	AMP	PRICE
B #353000G	2'x4', 2'x6', 2 ¹ / ₂ 'x8', 3'x8', 3'x10'	273	1/20	.77	525.00
C #353600G	3'x12', 3 ¹ / ₂ 'x10', 4'x10'	463	1/15	1.28	600.00
E #354800G	4'x12' and up	794	1/6	2.3	745.00
#68306	Rheostat - (Control only)				54.00

Leader Forced Draft Units

(Special incinerator grates included.)

This unit operates on 110 volts; a rheostat is used to control the fan speed to insure the correct amount of air is forced through the holes in the special grate for complete combustion of the wood.

The Leader Forced Draft Unit will increase the BTU's 30% to 50% and reduces the wood consumption by 10% to 20%.

The unit can be installed in any wood fired arch. Use only dry seasoned wood.



	ITEM#	DESCRIPTION	BLOWERS	CFM	HP	AMP	PRICE
	#352400	24" Wide Evap.	1	273	1/20	.77	545.00
		(uses conventional	grates.)				
		30" Wide Evap.	1	965	1/5	3.5	1,300.00
b		36" Wide Evap.	1	965	1/5	3.5	1,740.00
	#354000	40" Wide Evap.	1	965	1/5	3.5	1,810.00
2	#354800	48" Wide Evap.	1	965	1/5	3.5	2,125.00
	#356000	60" Wide Evap.	2	965	1/5	3.5	2,950.00
	#357200	72" Wide Evap.	2	965	1/5	3.5	3,260.00
	#75041	30" Forced Draft G	Grate				216.00

Grates The most Warp Resistant!

Efficiently designed flat Top T and "V" Bottom construction grates are engineered to be the most durable, the most warp resistant iron grate on the market.

Grimm Grates					
#		SIZE	GRATE #	PR. EA.	
8100 8102 8104 8104 8106	21 31 41	24" x 2 ¹ / ₂ 32" x 3 ¹ / ₂ 36" x 3 ¹ / ₂ 39 ¹ / ₄ " x 3 48" x 4"	2" 8 2" 10	48.00 113.00 118.00 151.00 129.00	

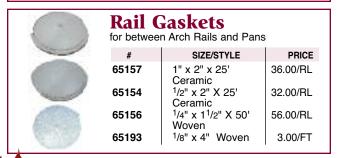
Leader Grates					
	#	SIZE/STYLE	PR. EA.		
	75011 75021 75031 75051 75071	25" Half Grate 25" VV 30" VV 36" VV 48" VV	60.00 75.00 118.00 124.00 189.00		

	Sight Levels					
	#	SIZE/STYLE	PR. EA.			
	35000	Polycarb Sight Tube Assem.	135.00			
	60157	Sight Level Gauge-Glass only 12"	2.70			
8 1	60159	Sight Level Gauge-Glass only 15"	4.85			
paged	60158	Sight Level Gauge-Glass only 18"	4.85			
-	60068	Brush for Sight Glass	4.00			

Pan & Rail Gaskets & Pan Gasket Holders

Ceramic Pan Gasket for between Pans SIZE/STYLE PR. EA. 65158 4" x 24" 12.15 65162 4" x 36" 13.25 4" x 48" 65165 15.25 65167 4" x 60" 17.25 4" x 72" 65168 20.00

	Pan Gasket Holder Makes installing and hanging gasket easy. Made from durable stainless steel.				
	#	SIZE/STYLE	PR. EA.		
44:11	59210	2'	30.00		
	59211	30"	32.00		
	59212	3'	34.00		
	59213	40"	36.00		
	59214	4'	38.00		
	59215	5'	42.00		
	59216	6'	46.00		



Insulating Materials

Bı	rick	s	
The second second	#	SIZE/STYLE	PR. EA.
650 650		3000° Full Brick 3000° Half Brick	2.70 2.48

Burnacion	Refractory Cement			
CALS	#	SIZE/STYLE	PR. /EA.	
about 1	65001	30 lb. pail	41.00	

Vortex Insulating Panels				
#	SIZE/STYLE	PR. EA.		
3660001 3640001	Panel A - 63.5x22 Panel B - 54.5x22	1,254.00 1,185.00		

Ceramic Blanket Insulating Ceramic Blanket 2600°, 2' x 25'				
#	SIZE/STYLE	PR. EA.		
65151	50 sq. ft./roll (8 lb.)	280.00		

S/S Pin and Washer				
#	SIZE/STYLE	PR. /SET		
65160	4" (Inconel)	9.72		

InsulBoard Rated to 1900°					
#	SIZE/STYLE	PR. EA.			
65000	1" x 12" x 36"	17.28			

de la company	Verm	Vermiculite			
	#	SIZE/STYLE	PR. EA.		
	65190	Vermiculite, 16#	55.00		

	Tremco Fyre Caulk				
TRACTICAL CO.	#	SIZE/STYLE	PR. EA.		
	65196	10.1 oz. Tube	17.00		

Thermometers

3" & 5" Dial Thermometers 3" or 5" face with extra large numbers makes this thermometer exceptionally readable. Accurate, the second in the second property large the second property large the second property large.

thermometer exceptionally readable. Accurate, responsive bimetal element. Has 1/4" NPT fitting. Reads 0-50 with (7) enlarged.



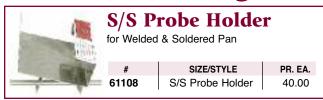


Digital Thermometer

Use for Maple Cream, Candy, or in your Evaporator.

#	SIZE/STYLE	PR. EA.
61034	Dig. Thermometer	264.00

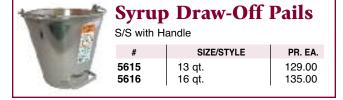
Other Boiling & Evaporator Accessories





1-	Skimmers						
2	# SIZE/STYLE PR. EA.						
	59003	Large - 5 ¹ /2" W	63.00				
100	59004	Small - 3 ⁷ /8" W	63.00				



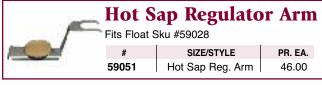


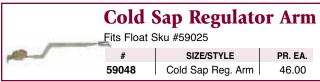
	Firing Gloves			
	#	SIZE/STYLE	PR.	
College College	63123	Firing Gloves	16.15	
1				













S/S Plug					
6	#	SIZE/STYLE	PR. EA.		
	59013	S/S 2" Plug	52.00		

	Regul	ator Packing	5
	#	SIZE/STYLE	PR. EA.
59066	59065 59066 59067	For Cold Sap Reg. Arm For Hot Sap Reg. Arm Grimm 1/4" x 21/16"	2.00 2.00 5.00

		Hose Connections			
Contract of	ACTION 1	#	SIZE/STYLE	PR. EA.	
60004	60010	60004 60007 60010 60049	2 ¹ / ₄ " x 2" 2 ¹ / ₄ " x 4 ¹ / ₂ " 1 ³ / ₈ " x 2" S/S Band Clamp 2 ³ / ₄ "	11.00 24.00 3.50 1.43	

1	Angle	Angle Valve Parts		
	#	SIZE/STYLE	PR. EA.	
	760065	S/S Hex Nut	11.00	
	760045	Rubber Washer	2.00	

Base Stacks

Leader Style STAINLESS

WIDTH	SIZE	DIA.	HT.	PART ID-REV.	MSRP
24"	16 ¹ / ₂ " x 4 ³ / ₄ "	7"	3'	#512407-L-A	253.00
24"	16 ¹ / ₂ " x 4 ³ / ₄ "	10"	3'	#512410-L-A	253.00
30"	21" x 5 ³ / ₄ "	10"	3'	#513010-L-A	324.00
36"	30½" x 6½"	12"	6'	#513612-L-A	561.00
40"	33½" x 6½"	14"	6'	#514014-L-A	691.00
48"	40" x 61/2"	16"	6'	#514816-L-A	756.00
60"	49 ³ / ₄ " x 7"	19"	6'	#516019-L-A	1,296.00
72"		22"	6'	#517222-L-A	1,458.00
			_	•	





King Style

STAINLESS								
24"	17" x 6 ¹ / ₂ "	7"	6'	#512407-K-A	324.00			
30"	23" x 6 ¹ / ₂ "	10"	6'	#513010-K-A	361.00			
30"	23" x 6 ¹ / ₂ "	12"	6'	#513012-K-A	361.00			
36"	34" x 8"	12"	6'	#513612-K-A	561.00			
36"	34" x 8"	14"	6'	#513614-K-A	561.00			
40"	38" x 8"	14"	6'	#514014-K-A	691.00			
40"	38" x 8"	16"	6'	#514016-K-A	691.00			
48"	44" x 8"	18"	6'	#514818-K-A	756.00			
60"	52" x 10 ¹ / ₂ "	22"	6'	#516022-K-A	1,296.00			
72"	61" x 11 ³ / ₄ "	24"	6'	#517224-K-A	1,458.00			

mm Style

O I AII I E E E						
24"	17" x 4 ³ / ₄ "	7"	3'	#512407-G-A	253.00	
24"	17" x 4 ³ / ₄ "	11"	3'	#512411-G-A	253.00	
30"	24 ¹ / ₂ " x 7"	14"	6'	#513014-G-A	361.00	
36"	29 ¹ / ₂ " x 7"	14"	6'	#513614-G-A	561.00	
36"	29 ¹ / ₂ " x 7"	16"	6'	#513616-G-A	561.00	
42"	35" x 7"	16"	6'	#514216-G-A	691.00	
48"	43 ¹ / ₂ " x 7"	16"	6'	#514816-G-A	756.00	
48"	43 ¹ / ₂ " x 7"	18"	6'	#514818-G-A	756.00	
60"	52 ³ / ₄ " x 9"	18"	6'	#516018-G-A	1,296.00	
60"	52 ³ / ₄ " x 9"	20"	6'	#516020-G-A	1,296.00	
72"	66" x 8"	20"	6'	#517220-G-A	1,458.00	
72"	66" x 8"	22"	6'	#517222-G-A	1,458.00	

Vermont Style STAINLESS

24"	17" x 4 ³ / ₄ "	8"	3'	#512408-V-A	253.00
24"	17" x 4 ³ / ₄ "	10"	3'	#512410-V-A	253.00
36"	28" x 8"	14"	6'	#513614-V-A	561.00
36"	28" x 8"	17"	6'	#513617-V-A	561.00
48"	40 ¹ / ₂ " x 8 ¹ / ₂ "	17"	6'	#514817-V-A	756.00
60"	52" x 8 ¹ / ₂ "	21"	6'	#516021-V-A	1,296.00
72"	-	24"	61	#51722/L\/_A	1 /50 00

Round Stack



	3 Tool	Lengins	3	IAINLESS	•
DIA.	ITEM #	MSRP	DIA.	ITEM #	MSRP
6"	#5206	71.00	17"	#5217	145.00
7"	#5207	83.00	18"	#5218	145.00
8"	#5208	89.00	19"	#5219	156.00
10"	#5210	108.00	20"	#5220	167.00
11"	#5211	108.00	21"	#5221	194.00
12"	#5212	118.00	22"	#5222	194.00
14"	#5214	124.00	24"	#5224	216.00
16"	#5216	129.00			

Customized Roof Jacks for Steam &

Smoke Stacks



Water Tight (Recommended for Smoke Stacks)

with Rain Collar

(Recommended for Steam Stacks or Stacks that will be taken down yearly)

SIZE	ITEM #	MSRP	_	SIZE	ITEM#	MSRP
6"	#4906	270.00		6"	#4906	270.00
7"	#4907	280.00		7"	#4907	280.00
8"	#4908	280.00		8"	#4908	280.00
10"	#4910	286.00		10"	#4910	286.00
11"	#4911	291.00		11"	#4911	291.00
12"	#4912	297.00		12"	#4912	297.00
14"	#4914	372.00		14"	#4914	372.00
16"	#4916	378.00		16"	#4916	378.00
18"	#4918	388.00		18"	#4918	388.00
20"	#4920	426.00		20"	#4920	426.00
22"	#4922	432.00		22"	#4922	432.00
24"	#4924	448.00	ı	24"	#4924	448.00
147						

We need the location of the roof jack mount (side of roof or peak of roof) and the roof pitch. Each roof jack is custom built to your specifications. Call for lead time.

Top Hat ITEM# SIZE **PRICE** #5506 237.00 All 8" #5508 237.00 Stainless Steel #5510 10" 286.00 #5512 340.00 #5514 388.00 #5516 16" 432.00 #5518 486.00



for 6" through 24" steam stack.

Steam stack top hat with screen available

Stack

#5522

#5524

ITEM#

#5407

22"

540.00

556.00

PRICE

140.00

	#5410	10"	156.00
	#5411	11"	172.00
Prolong the life of your evaporator and	#5412	12"	172.00
stack by keeping corrosive rain and mois-	#5414	14"	189.00
ture out with a quality stack cover. Simple	#5416	16"	205.00
	#5418	18"	232.00
lever system assures easy operation at	#5420	20"	232.00
ground level. Fits any standard stack.	#5422	22"	259.00
Specify size when ordering.	#5424	24"	270.00

Stack Thermometer



Accurately tell your stack temperature by installing this dial thermometer at eye level in the Base Stack. Stack temperature is vital to optimal performance.

ITEM #	PRICE
#61052	37.80



3/4" and 1" with ball valves 11/2" and 2" with butterfly valves

Four sizes available:

Improve liquid level consistency in the syrup pan with the all-new modulating draw-off. Select a desired set point and valve modulates as the temperature increases and decreases. Compact design is easy to read, easy to use and clean, and the control box can be placed anywhere. The auto draw eliminates the need for an extra person to draw syrup manually.

S	KU NO.	DESCRIPTION		PRICE
6	1000	³ /4" Ball Valve	Up to 15 gallons of syrup per hour	1,345.00
6	1001	1" Ball Valve	Up to 30 gallons of syrup per hour	1,445.00
6	1002	11/2" Butterfly Valve	Up to 60 gallons of syrup per hour	1,515.00
6	1003	2" Butterfly Valve	Over 60 gallons of syrup per hour	1,575.00
6	10004	3/4" Male Thread to	11/2" Clampable Adapter	37.80
6	10005	1" Male Thread to 1	¹ /2" Clampable Adapter	37.80
6	10008	1" Male Thread to 2'	' Clampable Adapter	37.80
6	10009	11/4" Male Thread to	2" Clampable Adapter	43.20

#62091



Complete Unit Optional Light (sold separately)



Lovibond

Replacement Disc

#62091

#62088

#62086

Grading Comparator

Complete Unit (with New International Standards) Includes color disc and glass vial

Optional Light Unit

#62086 Replacement Wheel featuring new International Standards



#62087 Replacement Glass Vial

Grading & Te

395.00

445.00

290.00

125.00

#62081





Labels reflect NEW

#62106

Maple Syrup Grading Kits

#62081	(New International Grading Standards)	31.50
#62106	Square Sample Bottles with Cap	.86
#62109	Extra Caps for Square Sample Bottles	.11
#62103	Plastic Syrup Sample Cups (250 Pk.)	9.75
#62103L	Lid for Sample Cups (125 Pk.)	3.50

Grading Stickers

Maple Leaf Shaped Grading Labels -

International	Grading Standard	l _	/T and NY)	•		Roll 6.50
US C	2	us (US CY	-	US CAL	
GRASE A Geleen Delkste Taste	200	RAPE A Frabir irt Entre	GRADE A Users Frequent Toute			
62090		2092 GRADE: Anabor Nich An		GRADE & G. Unick Fightest Yante	2095	
NY ORADE A Colden Galer Selectie Textie	- Ace	NY RADE & 62091 ther Calar ck Tacks	NY Dan Gree Releast Faste	No.	MY Allera Solt-Solts and Table	2099
62112	6	2113	62114	6	2115	

sting Supplies



Hydrometers

#61043	Syrup Hydrometer for density measurement - Brix scale 50°-71, 12" long. Red lines at hot and cold test. State of Vermont Inspected	32.00
#61040	Syrup Hydrometer for density measurement - Baume scale 25°-40°, Brix scale 45°-75°. 9³/8" long. Red lines at hot and cold test. State of Vermont Inspected.	21.00
#61041	Sap Hydrometer - Brix scale 0°-10°. Brix callibrated at 38°F, Extra long 12". Divided into 1/10° Brix increments. Ideal for buying sap. State of Vermont Inspected.	34.00
#61042	Sap Hydrometer - Brix scale 1°-8°. Brix callibrated at 38°F Short style - 7" long	15.00
NOTE:	Cold test - Syrup at 60°F. at 36° Baume equals 67° Brix.	

Hot test - Syrup at 210°F. at 32° Baume equals 59° Brix.



#61040

#61041

#61042

#61043

Testing Cups

Top quality hydrometer style testing cups. All stainless steel construction.

#59007	Short Hydrometer Cup 2" diameter, for use with #61040 & #61042	38.00
#59006	Long Hydrometer Cup 2" diameter, for use with #61043 & #61041	45.00
#59000	Short Hydrometer Cup 1" diameter, for use with #61040 & #61042	38.00



Refractometers

Measures high Brix syrups automatically temperature corrected to 20° C. (Range 60° - 100° F.) Immediate, direct Brix readings, 45° to 82° . Accurate to \pm .25° Brix. Only one or two drops of sample required. Easy-to-read scale; sharp contrast line. Calibrated to 1966 ICUMSA Tables. Sturdy construction ... impact resistant, no fragile, breakable parts.

#61076	Syrup - 45° to 82°	165.00
#61073	Sap - 0 to 30°	165.00
#61058	Milwaukee Digital Refractometer, for sap and syrup, temperature compensating	190.00
#61058C	Digital Refractometer Padded Case	32.40

Clear Plastic Filter Presses

7½" Press available in three sizes:

5, 10 and 15 frame!

See the syrup going through your press and know when the frames are filling, needing to be changed!



5 Frame

The unique stainless steel screens used instead of waffle plates offer superior support to the papers during filtering, meaning it is very difficult to rupture papers if the press is assembled correctly.

The plastic does not absorb heat from your syrup, keeping the press hot even when filtering small batches. The press will remain only warm to the touch, and can often be handled with bare hands (just don't touch the s/s screens that are recessed in the plates).

The bank is built with 100% food grade materials!!!



5 FRAME PRESS

Rated for 25-40 gallons of syrup (we feel this is comparable to standard 7" aluminum presses)

10 FRAME PRESS

Rated for 60-80 gallons of syrup

15 FRAME PRESS

Rated for 120-160 gallons of syrup (During testing this model filtered over 200 gallons several times and was comparable side by side with 10" aluminum press)

Filtering conditions vary throughout the season and ratings are based on proper filter aid usage with average filtering syrup.



•	HD F	ilter Papers	400/Pkg.
	#	SIZE/STYLE	PR./PKG.
	64048	7.5"	84.00

The FILTER PRESS is a "MUST" for sugar makers who pack in glass because other methods don't filter as clear.



Filter Press Tanks & Supplies













	Food Grade Grease			
307	#	SIZE/STYLE	PR.	
100	55095	14 ¹ /2 oz.	22.00	
212				







*We sell food grade Filter Aid only. You are advised NOT to use swimming pool grade for syrup even though it is much less expensive.

DAMEST!	Filter	Aid 50 lb. Bag	
12222	# 64046	SIZE/STYLE 50# Bag	PR./BAG 33.00
Service of the last			

Looking for a better way to fill glass bottles and other small containers?



The Vacuum Filler

is our fastest way to fill small containers.

The Vacuum Filler fills nips in less than half the time, and all but eliminates the messy overfills, and time consuming cleanups. Works with all glass bottles.

Not recommended for plastic jugs. 110v.



Dispenser Control Valve

New features include all S/S and food grade valve parts. Newly designed valve control and electrical box components reduce the possibility of overheating. Adjustable probe ensures that you can set it and forget it, no need to keep adjusting for every jug.

#61112	Dispenser Valve Control, 12 volt	453.00
#61110	Dispenser Valve Control, 120 volt	561.00

*55100 • 18 & 40 Gal. Capacity • Stainless Steel • Tig Welded #55075

PAT. # 4,905,743

Water Jacket Canning Tank

These units have a double tank. The outside tank is a water jacket with 220 volt heating elements to keep the syrup at 180°F for canning.

#55100	18 gal. capacity tank. 1/2" syrup outlet 1 (Heating element, faucet and stand not included.)	,339.00
#55105	Stainless Steel Stand for 18 gal water jacket tank w/shelf.	561.00
#55075	40 gal. capacity with two 4500 watt 2 heating elements. Two 1/2" syrup outlets (Faucet and stand not included.)	2,835.00
#55058	Stainless Steel Stand for 40 gal water jacket tank w/shelf.	624.00
#55102	3,000 watt heating element with thermostat - (18 gal. only).	496.00
#55103	5,000 watt heat element withthermostat - (18 gal. only).	518.00

Gas-Fired Filter & Canning Units



16" x 24"

Ideal for filtering and canning syrup. Pan capacity below filter approx. 15 gallons. Comes complete with stainless steel pan, filter rack, stand with adjustable legs and container tray - 40,000 B.T.U. L.P. burner, hose, regulator, and thermometer fitting.

#55021	(Dial Therm. & 1/2" Faucet not included)	1,047.00
#55026	16 x 24 - Arch only	453.00
#55022	Pan - 16 x 24 w/Rack & Cover	615.00
#55025	Rack	86.00
#55024	Cover	73.00
#61019	Dial Thermometer 3 x 6 (0-250°)	52.00



16" x 16"

Perfect for filtering and canning syrup for the small operator. Cap.: 8 gals. to bottom of rack.

#55041	Pan, Filter Rack, Cover & Arch	658.00
#55042	Pan, Filter Rack & Cover	470.00
#55044	Cover	73.00
#55045	Rack	86.00
#55048	Arch	178.00

(Dial Thermometer and 1/2" faucet not included)





Leader 2 Cone Filter Tank

1 Cone Filter Tank

Syrup Filters

	36 x 36 Synthetic Filter	13.00 9.00
#64022	5 Quart Synthetic Filter	13.00
#64025	8 Quart Synthetic Filter	16.00
	36 x 36 Rayon Prefilters/Dozen	35.00
#64001	24 x 30 Rayon Prefilters/Dozen	26.00
#64007	36 x 60 Rayon Prefilters/Dozen	47.00
#64013	Cone Type Prefilters/Dozen	19.00
#60100 #61139 #61137	1/2" S/S Ball Valve	10.65 29.00 14.00
#01101	1/2 0/0 1402210, up offiny, male tilledd	1-7.00



Orde	er Fori	m - 2019				
Ship Name			LEADER evaporator.	_		or use your Charge card.
				Expiration Da Month & Yea		Three-Digit Security Code
Delive	ery Address	·				
		Zip		Signature _		
		Date _		Custome	er#	on label.
QTY.	ITEM #	DESCRIPTION	PG.	PRICE	TOTAL	TERMS: We require payment with order.
						Checks, money orders, MasterCard and VISA are welcome. Returns are subject to a 10%
						restocking fee. Must report shortages within 10 days of receipt of order to receive credit.
						SHIPPING: Items which cannot be shipped
						UPS will be shipped truck freight collect. Please call if there is a question as to a method of ship-
						ment. Shipping/handling charges include UPS shipments only. Failure to include shipping/han-
						dling charges will hold up your order. Please refer to the chart below for shipping/handling
						charges for your order. Excessive freight due to weight or oversize will be billed at actual
						freight cost. Pricing and shipping subject to change without notice.
		nont Sales & Use Tax where applicable.		TOTAL		GUIDELINE SHIPPING CHARGES
	10% R	nge without notice. All prices F.O.B. Swanton, VT estocking Charge on all returns. Idditional catalog to:	Shipping 8			If your order is: Include this amount: Under \$55.00 \$8.00

Mail Orders To:

LEADER EVAPORATOR CO., INC. 49 Jonergin Drive, Swanton, VT 05488

UPS will not deliver to P.O. Box numbers.

NEW Expanded HOURS

Shipping equals 13.6% of total

\$55.00 and up

For UPS

Cut along dotted line.

Monday-Friday 7:30-4:30 Open Saturdays starting the first Saturday in Februa thru first Saturday in April 8:00-3:00

Evaporator Cleaning Supplies

*Bottle Packaging Fee

TOTAL ENCLOSED





#6006

Grimm Flue Brush (13/4")..... 41.00

#60058

King & Leader Flue Brush 28.00

#63125

Green Gloves

PVC Dipped Gloves, 14" cuff . . . 8.00

Pan Cleaners

Special concentrated formula developed for removing sugar sand from syrup pans (not recommended for flue pans). Add 1 quart of Pan Cleaner to 40 gallons of water, start a moderate fire and simmer for one hour; then brush freely while solution is still hot.

#60006

Cleaners



Not to be used in lead soldered equipment.

 Quart (Concentrate)
 15.00

 #60016
 49.00

 Gallon (Concentrate)
 49.00

 #63023
 5 Gallon (Concentrate)
 190.00

19.00 not for U.P.S. shipments.

#60009
Oakrite-84 Powder
for cleaning pans - 1/2 gal.... 21.00
#63012
Oakrite-84 Powder

for cleaning pans - 1 gal. 34.00

Maple Cream Machine

Consumers can't get enough maple cream, so make sure you make enough. Our sturdy reliable unit makes creaming simple and very profitable for any Sugar Maker. So profitable, you can expect to triple your profits on top grades of syrup.

Large 16 inch diameter pan and fully adjustable paddles are formed from quality stainless steel. The turntable revolves on a gear reduction motor and is driven by a 1/4 H.P. motor.

#582001	Complete	1,398.00
#582002	Pan only	410.00





Sugar & Cream Jars

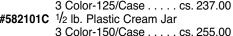
These simple, attractive jars, with tight sealing screw caps help preserve the freshness and life of your maple cream and soft sugar.

life of your	maple cream a
	1 lb. Glass Jar 12 per carton .
#582103C	1/2 lb. Glass Jai 12 per carton .
	#582104C

	12 per carton	19.00
#582103C	¹/₂ lb. Glass Jar	
	12 per carton	14.00



	#582102	i ib. Plastic Cream Jar	
		3 Color ea.	1.90
	#582101	1/2 lb. Plastic Cream Jar	
į		3 Color ea.	1.70
	#582102C	1 lb. Plastic Cream Jar	
1		0.0-1 405/0	





Maple Candy & Cream Video

35.00



Sugar Shakers

#62202	Maple Sugar Shaker	
	Glass - 12 oz	5.40
#62203	Maple Sugar Shaker	
	Glass - 6 oz	3.25



Sugar Shakers

with Flip Top

#66204	Sugar Shaker - 4 oz	1.50
	Sugar Shaker - 8 oz	1.70



Polder Scale

11 lb./5,000 g. capacity Reads in 0.1 oz. / 1 g. increments 7.9" x 7.9" x 0.5"

Polder Scale





These handsomely printed tubs are highly visible on any store shelf. The moisture resistant tubs have a snug fit lid with enough space to accommodate your label.

#582108	1 lb. Cream Tub ea.	.70
#582106	1/2 lb. Cream Tub ea.	.65



Taylor Candy Thermometer

Accurate Fahrenheit scale, 100°-400° range. #61010 Candy Thermometer. . . 22.00

Digital Thermometers



#61005

Use to make Maple Cream, Candy and other Kitchen uses.

- Temperature set point and alarm
- S/S probe
- Large digital display
- **Built-in timer and clock**



#61034 12" Probe

#61034 Digital Thermometer... 264.00

#61005 Digital

Candy Thermometer. . . 33.00

Sipple Sugar Maker

With our Sipple Sugar Maker you can triple your profit on each gallon of syrup by converting it to maple candy.

This efficient machine, powered by a gear reduction motor greatly reduces the labor-intensive job of maple candy making. The stainless steel worm efficiently reduces grain to bring out the finest quality maple texture.

The stainless steel pan, sometimes called a pig, is tig welded 20 ga. S/S for longer life. The pig's snout, a built-in funnel, is designed for a non-clog positive flow and is equipped with a spout and shut-off control. Makes 15 pounds per batch.

Boiling pan, worm, and trough are fabricated only from food grade stainless steel.

#5801	Complete	1,700.00
#5804	Extra Boiling Pan	540.00
#5805	Worm	226.00
#5806	Trough	272.00





Lollipop Sticks & Bags

_	-	•
#	SIZE/STYLE	PR./PKG.
13000	Lollipop Sticks 4.5", 50/pk.	2.15
13001	Lollipop Bag 3" x 5", 100/pk	5.00
13002	Lollipop Bag 6" x 8", 50/pk	10.00



Fancy Candy Boxes

A plain & simple glossy white box with pronounced green graphics makes this gift packaging desirable to all customers. The rigid construction helps protect your product from breakage.

#	SIZE/STYLE	PR. EA.
5822	Small ¹ /4 lb. Box	
	5" x 4" x ³ /4"	2.00



Moose Molds

#	SIZE/STYLE	PR. EA.
13015 13014	4 Cavity - Lollipop 12 Cavity -	3.15
	Hard Candy	3.25



Candy Box w/Window

White, 2 pc. Candy Box with window and gold tray. Tray sized for ¹/₃ oz. candies. Tray cap.15.

#	SIZE/STYLE	PR. EA.
5800	2 Pc. Candy Box	2.50
5800C	25/Case	54.00



Lollipop Maple Leaf Molds

#	SIZE/STYLE	PR. EA.
13110	3 Cavity	5.00
13131	5 Cavity	3.25
13093	6 Cavity	3.25



Colored Candy Boxes

With clear covers.

#	SIZE/STYLE	PR. EA.
5819 67034	¹ / ₂ lb. Box Gold 10" Gold Cord	2.05
	w/Bow - 50/pk.	8.10
67035	10" Silver Cord w/Bow - 50/pk.	8.10
67036	10" Red Cord w/Bow - 50/pk.	8.10



Twist Ties

#	SIZE/STYLE	PR. PKG.
13180	Gold, 80/pk.	2.15
13181	Silver, 80/pk.	2.15



Glucose

#	SIZE/STYLE	PR. EA.
13051	1 lb	7.50



Candy Bag Ties

#	SIZE/STYLE	PR./PKG.
13185	Red, 100/pk.	5.40



Maple Candy & Cream Video

#	SIZE/STYLE	PR. EA.
62017	DVD	35.00

Maple Sugar Molds

Pliable 100% natural Rubber Molds especially made for maple candy. Leader stocks all of the favorite traditional molds, but many other molds are available upon request.



Demo Mold

#	SIZE/STYLE	PR. EA.
58DEMO	15 Cavity	16.00



Jack-O-Lantern Mold

#	SIZE/STYLE	PR. EA.
581103	20 Cavity, 1 oz.	19.00



Heart Mold

#	SIZE/STYLE	PR. EA.
581056	15 Cavity	27.00



Santa Mold

#	SIZE/STYLE	PR. EA.
581149	20 Cavity, 1 oz.	21.00



Maple Leaf Molds

#	SIZE/STYLE	PR. EA.
581137	8 Cavity, 2 oz.	24.00
581138	12 Cavity, 1 oz.	24.00
581204	72 Cavity, 1 oz.	96.00
581243	20 Cavity, 1/3 oz.	15.00
581301	160 Cavity, ¹ /3 oz.	96.00



Bell Mold

#	SIZE/STYLE	PR. EA.
581152	20 Cavity, 1 oz.	19.00



Variety Mold

#	SIZE/STYLE	PR. EA.
58V830	160 Cavity, ¹ /3 oz.	96.00



Star Mold

#	SIZE/STYLE	PR. EA.
581151	20 Cavity, 1 oz.	19.00



Flowers & Leaves Mold

#	SIZE/STYLE	PR. EA.
581465	20 Cavity	21.00



Tree Mold

#	SIZE/STYLE	PR. EA.
581148	20 Cavity, 1 oz.	19.00



Log Cabin Mold

#	SIZE/STYLE	PR. EA.
581163	14 Cavity, 2 oz.	23.00



Christmas Tree Mold

#	SIZE/STYLE	PR. EA.
581144	16 Cavity, 2 oz.	26.00



Bucket Mold

#	SIZE/STYLE	PR. EA.
581236	16 Cavity, 2 oz.	19.00



Moose Head Mold

#	SIZE/STYLE	PR. EA.
581521	6 Cavity, 2 oz.	20.00



Snowflake Mold

#	SIZE/STYLE	PR. EA.
581477	20 Cavity	20.00



Turkey Mold

#	SIZE/STYLE	PR. EA.
581104	20 Cavity, ¹ /3 oz.	19.00



Snowman Mold

#	SIZE/STYLE	PR. EA.
581473	20 Cavity, 1 oz.	19.00



Frog Mold

#	SIZE/STYLE	PR. EA.
581494	20 Cavity, ¹ /3 oz.	19.00



Wedding Bell Mold

#	SIZE/STYLE	PR. EA.
581518	20 Cavity, ¹ /3 oz.	20.00



Turtle Mold

#	SIZE/STYLE	PR. EA.
581273	24 Cavity, 1/3 oz.	26.00



Drum Over-Flow Control

Never <u>spill</u> another drop of maple syrup. This device allows you to fill a drum without constantly checking drum level.

#63801 230.00



Drum Pump

#63072 40.00



Air Operated Drum Dispenser

Fast and simple way to empty syrup drums. Ideal for blending syrup. All S/S construction.

#63073 150.00

#70171

#70264



Air-Pressure Regulator

For use with air-operated drum dispenser. Insures pressure does not go above 15 PSI. Universal air hose fittings.

#63074 124.00

Bulk Syrup Storage Containers



5 GAL. BLUE PLASTIC SYRUP CONTAINER

#67428 5-Gallon Plastic Blue Syrup Container................. 21.00

#67430 Replacement Cap for 5-Gallon Plastic (Round or Square)



HEAVY-DUTY S/S DRUMS

2.30

This rugged, stackable drum is the best way to store your bulk maple syrup.

#67440 40-Gal. S/S Heavy Duty Syrup Container Call for pricing. **#67429** 55-Gal. S/S Heavy Duty Syrup

Container Call for pricing.



40 GAL. HEAVY-DUTY PLASTIC DRUMS



BARREL CART

#67410 495.00



Drum Bungs, Bung Gaskets, & Wrenches



#63071	Drum "Cup" Bungs	ea. 4.10
#63069	Drum "Hex" Bungs	ea. 7.25
#63068	Bung Gasket - Flat Rubber	ea59
#63066	Bung Gasket - Flat Plastic	ea86
#63070	Bung Gasket "Cup Style" - Plastic	ea. 1.10
#67438	Bung Wrench for Plastica Barrels	ea. 25.00
#67411	Bung Wrench for Metal Barrels (Not Pic.) .	ea. 78.00

Jugs & Containers

Three-Color Sugar Hill



THREE-COLOR SUGAR HILL

THREE-COLOR OXYGEN BARRIER COATED XL

<u>VT</u>	<u>as</u>	<u>NY</u>	<u>SIZE</u>	PACKED	CASE	<u>EACH</u>	<u>VT</u>	<u>AS</u>	<u>NY</u>	<u>SIZE</u>	PACKED	CASE	<u>EACH</u>
#67183	#67201	#67219	Gallon	24	74.00	3.21	#67237	#67255	67273	Gallon	24	89.00	3.83
#67186	#67204	#67222	1/2 Gallon	32	78.00	2.56	#67240	#67258	67276	1/2 Gallon	32	95.00	3.06
#67189	#67207	#67225	Quart	96	175.00	1.93	#67243	#67261	67279	Quart	96	199.00	2.19
#67192	#67210	#67228	Pint	100	152.00	1.63	#67246	#67264	67282	Pint	100	173.00	1.85
#67195	#67213	#67231	1/2 Pint	100	138.00	1.49	#67249	#67267	67285	1/2 Pint	100	169.00	1.80
#67198	#67216	#67234	100 ml	100	120.00	1.32	#67252	#67270	67288	100 ml	100	150.00	1.61

Wisconsin & Minnesota Jugs





WISCONSIN & MINNESOTA JUGS

WISCONSIN & MINNESOTA JUGS OXYGEN BARRIER COATED XL

<u>WI</u>	<u>MN</u>	<u>SIZE</u>	<u>PACKED</u>	CASE	<u>EACH</u>	<u>WI</u>	MN	<u>SIZE</u>	PACKED	CASE	<u>EACH</u>
#67290	#67313	Gallon	24	74.00	3.21	#67296	#67307	Gallon	24	89.00	3.83
#67291	#67312	1/2 Gallon	32	78.00	2.56	#67297	#67306	1/2 Gallon	32	95.00	3.06
#67292	#67311	Quart	75*	137.00	1.93	#67298	#67305	Quart	75*	156.00	2.19
#67293	#67310	Pint	100	152.00	1.63	#67299	#67304	Pint	100	173.00	1.85
#67294	#67309	1/2 Pint	100	138.00	1.49	#67300	#67303	1/2 Pint	100	169.00	1.80
#67295	#67308	100 ml	100	120.00	1.32	#67301	#67302	100 ml	100	150.00	1.61
	*New inventory will be packed in cases of 96.										

Shipping Cartons

for Jugs



ITEM# PRICE EA. #66072 1-1 Pint 1.18 #66075 1-1 Quart..... 1.19 #66078 1-1/2 Gallon 1.40 #66081 1-1 Gallon 1.56 #66087 24-1/2 Pint 1.75 #66090 12-1 Pint 2.05 #66093 12-1 Quart..... 1.78 #66096 6-1/2 Gallon 2.28 #66099 4-1 Gallon 3.29

Caps for Jugs

	joi jugo	
TEM#	SIZE	EACH
# 67406	Large Plastic Caps	.13
#67409	Small Plastic Caps	.13

All of our cans & jugs are correctly sized for hot pack maple syrup.

Packaging Supplies



4 Color Pressure Sensitive Label 100/roll

#	SIZE/STYLE	PR./ROLL
67007	8 oz.	10.80
67010	12 oz.	10.80



Hang Cards for Bottles 100/pkg.

#	SIZE/STYLE	PR./PKG.
67016	1 ³ /4" x 2 ¹ /2" Card	7.50



Folded Hang Card 100/pkg.

Folded Hang Card can be used for any size container. Simply fill in the volume.

#	SIZE/STYLE	PR./PKG
67015	Folded Card	14.00



Gold Cord for Hang Card 50/pkg.

Enhance the looks of your package.

#	SIZE/STYLE	PR./PKG.
67033	Gold	3.50



Neck Label 50/pkg.

New design. Works on Nips only.

#	SIZE/STYLE	PR./PKG.
67013	Green Neck Label	5.50



Labels for **Decanter Bottles** 100/roll

Front Label available in the following states: VT, NY, AS, WI, MN, NH, MA, & OH

Back Label features nutritional label and sugar replacement chart.



SIZE/STYLE PR./ROLL 67012 3" x 4" Label Front 11.25 67014 3" x 4" Label Back 11.25 32 oz. 67018 3" x 6" Label Front 16.85 3" x 6" Label Back 67019 16.85







Close-Out Specials

While Supplies Last!

All prices include caps.



Basquaise Bottles

#67466 Basquaise

250 ml 12 22.25 2.00

Close-out price



Bordolese Bottles

#06782 Bordolese

200 ml 12 39.00 3.50

Close-out price



Embossed Moose Bottles

#67447 Embossed Moose 250 ml 12 22.25 2.00

Close-out price



Swing-Top Bottles

#67199 Swing-Top

4.25 oz. 20 32.40 1.73

Close-out price



NIPS



Gingerbread Man Nip

#00500 Gingerbread Man 50 ml 48 61.00 1.40

Close-out price



Basquaise Nip

#00458 Basquaise

40 ml 100 190.00 2.00

Close-out price



Chalet House Nip

#67455 Chalet Nip

50 ml 24 40.00 1.85

Close-out price

Glass Bottles



#	Desc.	Size	Packed Per Cs.	 Ea

Maple Leaf Bottles LEADER Exclusive

#67464	Maple Leaf	750 ml	6	29.00	5.25
#67441	Maple Leaf	500 ml	12	57.75	5.25
#67476	Maple Leaf	250 ml	12	34.00	3.00
#67445	Maple Leaf	100 ml	24	24.50	2.25
#67475	Maple Leaf	50 ml	48	60.00	1.35



Decanter Bottles

#67498 Decanter 16.50 1.50 #67499 Decanter 16 oz. 9.75



#67487 Handle 9.75 #67485 Handle 8.45 oz. 12



Etched Marasca Bottles

#67465 Marasca-Tree 500 ml 12 62.50 5.50 #67550 Marasca-Tree 250 ml 12



Marasca Bottles

#03612 Marasca 500 ml 12 25.00 2.35 #07106 Marasca 250 ml 12 18.00 1.70

ALL PRICES INCLUDE CAPS.



Packed Price Per Cs. Per Cs. Ea.

Gallone Bottles

#67556	Gallone	Gallon	4	16.00	4.35
#67555	Gallone	1/2 Gallon	6	18.75	3.40
#00587	Gallone	500 ml	12	25.00	2.35
#00584	Gallone	250 ml	12	22.00	2.05



Chalet House Bottle

#07323 Chalet House 250 ml 12 37.25 3.40



Medallion Bottles

#67766	Medallion	250 ml	12	26.00	2.40	
#67764	Medallion	50 ml	48	49.75	1.15	



Snowflake Bottle

#67600 Snowflake 250 ml 12 34.00 3.10



Sampling Jar

#62107 Sampling Jar .27 with Gold Metal Cap



Nip Bottles

#67442 Maple Syrup Jug 50 ml 48 96.00 2.15

#67560 Bellolio 50 ml 100 140.00 1.55

#04204 Gallone 40 ml 100 86.00



Shrink Tops



Only fits 24mm caps.

#	SIZE/STYLE	PR. EA.
67471	Gold	.11



Gold

For 24mm & 28mm caps.

#	SIZE/STYLE	PR. EA.
67474	Gold	.12



Gold Foil Tops

For 24mm & larger caps.

#	SIZE/STYLE	PR. EA.
67470	Gold	.19



Silver Foil Tops

For 24mm & larger caps.

#	SIZE/STYLE	PR. EA.
67473	Silver	.19



49 Jonergin Dr. Swanton, VT 05488 Phone: (802) 868-5444 Fax: (802) 868-5445 www.leaderevaporator.com

THANK YOU to ALL our Customers for your continued business.

HOURS: Monday-Friday 7:30-4:30. Open Saturdays starting the first Saturday in February thru the first Saturday in April 8:00-3:00.



TWO BIG LEADER OPEN HOUSES



